



PRODUCT CATALOGUE

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Version 2

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Made by IBK

Our family-operated IBK team can draw on the experience in construction and manufacturing of nearly 70 years. In all the time we always have integrated newest technologies. The passion for spray systems, complete painting systems and components for user-friendly surface coating is realized from our specialists every day.

From our principal office in Sprockhövel, Germany, we supervise our international network of business partners and develop optimized customer solutions in close contact with our partners. To achieve this goal, we demand highest standards of ourself, our products and our services.

The IBK customer promise and the advantages for you:



Flexibility

Our product portfolio is based on a complete modular system, in which individual custom requirements can be implemented easily. Every IBK air driven motor can be combined with every IBK hydraulic section - this offers over 70 combinations. Even if your production requirements are changing, only the motor or the hydraulic part can be changed without the need to renew the complete piston pump or spray system. Another advantage is that all piston pumps can be modified from a stationary wall mounting to a mobile system on a trolley.

Elevators for all containers up to 1000l (IBC) in combination with suitable agitators offer much more individual possibilities.





Sustainability

Elaborated constructions, optimized manufacturing and continuous advancement lead to economically and resource-saving production of all of our components. We can provide highest quality standards and longlife usability with sturdy and perfectly selected materials in all IBK products. Our goal is a long-term business relation with customers and partners, which can grow with time. The IBK quality standard is confirmed by our certification of Bureau Veritas.



Ability to react

A sustained production is the base for long-dated competitiveness. Our optimized storage system for components and spare parts enables shortest delivery times. Normally spare parts are delivered on the day of ordering to our business partner or directly to the end customer.

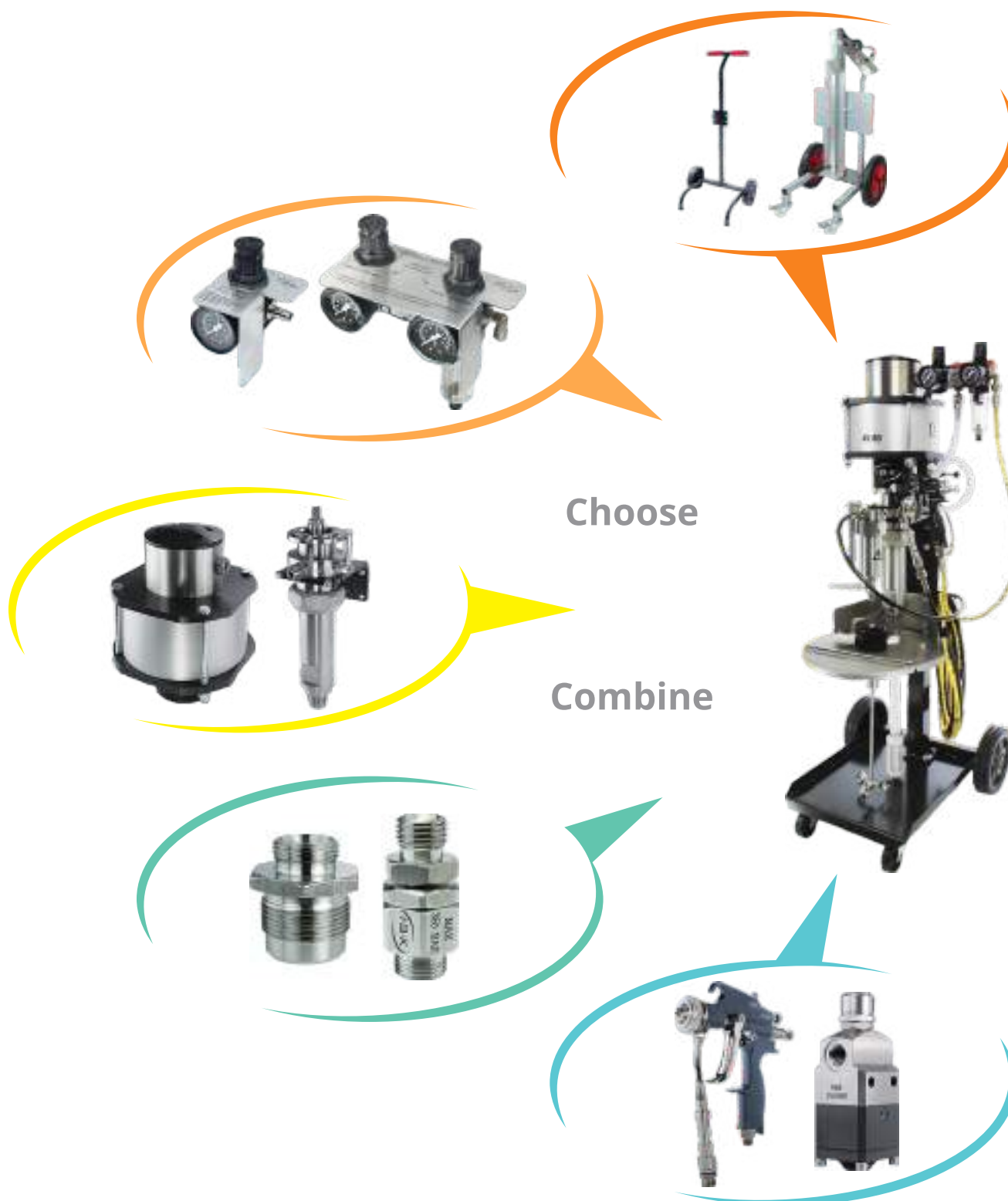


Reliability

A fair and collaborative business relation is a key feature of our philosophy. We rely on the highest transparency and consistant tracebility of all processes.

We are looking ahead! Therefore we are in close communication with our worldwide partners and customers to optimize our products and services continuously.

Our modular systems allow you to build cost-efficient system solutions, which are perfectly configured for your individual production requirements.



With the IBK modular systems your spraying equipment can be easily adapted to future requests in manufacturing - without changing everything.



With our modular systems we also go one step further on piston pumps. Air driven motors and hydraulic sections can be combined flexibly. This offers various possibilities of system expansion and conversion at any time.



Maximum flexibility
Maximum efficiency
Individual systems

Perfection starts with design. Carefully selected materials and absolutely no compromises in manufacturing - that is the IBK high-end standard. A permanent stock of spare parts minimizes service- and repair times.



Individual upgrading
Low cost system changes
Customizable components

Piston pumps

Type	Hydraulic section		Air driven motor		Weight	Item no.	Price
i-Q	Description	Pressure [bar] [#]	Description	Consump. [L/DS]	[kg]		
30-20	P20	240	D80	4,6	12,2	4103020	on request
40-20	P20	320	D100	7,4	12,7	4104020	
75-20	P20	450**	D125	11,7	13,7	4107520	
20-35	P35	160	D80	4,6	12,0	4102035	
30-35	P35	240	D100	7,4	12,5	4103035	
40-35	P35	320	D125	11,7	13,5	4104035	
65-35	P35	390	D160	19,4	15,0	4106535	
12-50	P50	96	D80	4,6	13,6	4101250	
20-50	P50	160	D100	7,4	14,1	4102050	
30-50	P50	240	D125	11,7	15,1	4103050	
45-50	P50	360	D160	19,4	16,6	4104550	
75-50	P50	450**	D200	30,5	18,9	4107550	
8-80	P80	64	D80	4,6	14,9	4100880	
12-80	P80	96	D100	7,4	15,4	4101280	
20-80	P80	160	D125	11,7	16,4	4102080	
30-80	P80	240	D160	19,4	17,9	4103080	
45-80	P80V	360	D200	30,5	21,2	4104580	
75-80	P80SV	450**	D250	48,0	38,3	4107580	
5-110	P110	40	D80	4,6	15,6	4105110	
8-110	P110	64	D100	7,4	16,1	4108110	
12-110	P110	96	D125	11,7	17,1	4112110	
20-110	P110	160	D160	19,4	18,6	4120110	
33-110	P110	264	D200	30,5	20,9	4133110	
54-110	P110SV	432	D250	48,0	39,7	4154110	
80-110	P110SV	480**	D320	77,0	47,7	4180110	
6-160	P160	48	D80L	9,2	18,0	4106160	
10-160	P160	80	D100L	14,8	18,5	4110160	
18-160	P160	144	D125L	23,4	19,9	4118160	
30-160	P160	240	D160L	38,8	21,3	4130160	
45-160	P160V	360	D200L	61,0	25,5	4145160	
75-160	P160SV	450**	D250LS	96,0	44,4	4175160	

[#] Efficiency depends on material, ^{**} Explanations and technical facts on page 12

Piston pumps						
Type	Hydraulic section		Air driven motor		Weight	Item no.
i-Q	Description	Pressure [bar] [#]	Description	Consump. [L/DS]	[kg]	Price
4-220	P220	32	D80L	9,2	19,0	4104220
6-220	P220	48	D100L	14,8	19,5	4106220
12-220	P220	96	D125L	23,4	20,9	4112220
20-220	P220	160	D160L	38,8	22,3	4120220
33-220	P220	264	D200L	61,0	24,9	4133220
54-220	P220SV	432**	D250LS	96,0	45,9	4154220
80-220	P220SV	480**	D320LS	154,0	54,5	4180220
2-320	P320S	16	D80LS	9,2	38,2	4102320
5-320	P320S	40	D100LS	14,8	38,7	4105320
10-320	P320S	80	D125LS	23,4	40,1	4110320
15-320	P320S	120	D160LS	38,8	41,4	4115320
25-320	P320S	200	D200LS	61,0	44,1	4125320
38-320	P320	304	D250L	96,0	60,0	4138320
63-320	P320	378**	D320L	154,0	68,6	4163320
3-440	P440S	24	D100LS	14,8	38,1	4103440
6-440	P440S	48	D125LS	23,4	39,5	4106440
10-440	P440S	80	D160LS	38,8	40,9	4110440
18-440	P440S	144	D200LS	61,0	43,5	4118440
28-440	P440	224	D250L	96,0	59,4	4128440
45-440	P440	360	D320L	154,0	68,0	4145440
3-640	P640S	24	D125LS	23,4	49,9	4103640
6-640	P640S	48	D160LS	38,8	51,3	4106640
8-640	P640S	64	D200LS	61,0	53,9	4108640
15-640	P640	120	D250L	96,0	69,8	4115640
30-640	P640	240	D320L	154,0	78,4	4130640

on
request

[#] Efficiency depends on material, ^{**} Explanations and technical facts on page 12

Advices for piston pumps

Product advantages:

All of our piston pumps conform to strict industry standards and all hydraulic sections are made from high-grade stainless steel. Longlife and robust constructions guarantee minimal service effort. With our modular system you can mostly combine all hydraulic sections with all of our air driven motors. This ensures the flexibility to change only the motor or the hydraulic section, if your manufacturing requirements are changing. With optional material selection and special surface processing, IBK piston pumps can be used within the food and pharmaceutical industry.

- The material output is adjustable (45°-steps) for flexible positioning
- The lubricant chamber can be filled variably
- The lubricant inspection glass shows the fluid level and condition of the lubricant
- With optional shroud with G2 connection an air gate to emission-free areas is possible
- All piston pumps are equipped with a secure valve and set to 8 bar, **6 bar or on customer request

Compressed air connection:

- Air driven motors D80 - D200L = G3/8i
- Air driven motors D250 - D320L = G1i

Material input:

- Hydraulic sections P20 - P220 = M36x2a IK60°
- Hydraulic sections P320 - P640 = G1½i or on request M36x2a IK60°

Material output:

- Hydraulic sections P20 - P640 = M22x1,5i - with adjustable double connector: M16x1,5a IK60° or G3/8a IK60°
- Hydraulic sections P320 - P640 optional adapted to G3/4i

- Air driven motors D80 - D320 = Stroke 64mm
- Air driven motors D80L - D320L = Stroke 128mm
- Air driven motors D125LS - D320LS = changed adapting (air driven motor - hydraulic section)
- Hydraulic sections P20 - P110 = Stroke 64mm
- Hydraulic sections P160 - P640 = Stroke 128mm
- Hydraulic sections P80S - P640S = changed adapting (air driven motor - hydraulic section)

With the additional „Spray-Pack“ (SP) the air driven motors D80 - D200 and the hydraulic sections P20 - P110 are working within several combinations. The additional „V“ marks the enhanced version, made for extreme conditions.

Delivery scope:

- Piston pump, wall bracket, secure valve, 250 ml lubricant, manual, parts list, sectional drawing and the certificate of conformity (COC)

Table legend:

- Type = Designation of transmission and conveying capacity per double stroke
- i = Ratio of the effective piston surface (air driven motor : hydraulic section)
- Q = Conveying capacity, cm³ per double stroke
- bar = Feed pressure max. on 8 bar or **6 bar working pressure on the air driven motor
- L/DS = Consumption of the air driven motor on 6 bar (litre per double stroke)

REGULATORS MANOMETERS



Air regulators

	Item	Item no. ¹	Price
	Air regulator for airless control range 0-10 bar - with manometer (bar, psi) - 7,2 plug - G3/8o	3500801 s	on request
	Air regulator for airless control range 0-10 bar - with manometer (bar, psi) - incl. safety plate with safety instruction - 7,2 plug - G3/8o	3500828 s	
	Safety plate for air regulator (no fig.) with safety instruction	0004907 s	
	Air regulator for airless control range 0-12 bar - with manometer (bar, psi) - G1i - G1i	3500809 s	
	Twin air regulator for AirCombi control range 0-10 bar - 2 manometers (bar/psi) - incl. water seperator - 7,2 plug - G3/8o - G1/4o IC60°	3500802 s	
	Twin air regulator for AirCombi control range 0-10 bar - 2 manometers (bar/psi) - incl. water seperator - incl. safety plate with safety instructions - 7,2 plug - G3/8o - G1/4o IC60°	3500829 s	
	Air-Stop safety valve PN10 - 2x G1/2i - reset control valve avoids to run dry - manual adjustable (no fig.)	1028004 s	
Safety plate for twin air regulator with safety instructions	0004908 s		
Other versions on request			

Fluid regulators

Item	Item no. ¹	Price	
Low pressure regulator PN 20 - control range 0-10 bar - mechanical - stainless steel - In G3/8o IC60° - Out G3/8o IC60° - G1/4i for manometer	6000010 s 6000018 s 6000011 s 6000017 s	on request	
Low pressure regulator PN 20 - control range 0-10 bar - pneumatic - stainless steel - In G3/8o IC60° - Out G3/8o IC60° - G1/4i for manometer	6000012 s 6000019 s 6000013 s 6000015 s		
Fluid pressure regulator PN250 - stainless steel - In M16x1,5i - Out M16x1,5o IC60° - M16x1,5i for manometer	3500826 3500806 3500816		
Fluid pressure regulator PN250 - stainless steel - In M16x1,5i - Out M16x1,5o IC60° - G1/2 for membrane manometer	3500832 3500833 3500818		
Fluid back pressure regulator PN250 - stainless steel - In M16x1,5i - Out M16x1,5i - M16x1,5i for manometer	3500827 3500807 3500817		
Other versions on request			

Manometers

Item	Item no. ¹	Price
Manometer <ul style="list-style-type: none">• PN 0 - 12bar - Ø 50 - G1/8o back - plastic - for air- and double air regulator• PN 0 up to -1bar - Ø 63 - G1/4o bottom - for vacuum measuring	2700810 s 2700806 s	on request
Manometer - stainless steel <ul style="list-style-type: none">• PN 0 - 10bar - Ø 63 - G1/8 bottom• PN 0 - 250bar - Ø 63 - G1/4 bottom - GLY	2700811 s 2700804 s	
Manometer with membrane - stainless steel <ul style="list-style-type: none">• PN 0 - 250bar - Ø 63 - G1/2 bottom - GLY• PN 0 - 400bar - Ø 63 - G1/2 bottom - GLY	2700817 s 2700818 s	
Manometer combination complete - stainless steel <ul style="list-style-type: none">• PN 0 - 250bar - SN M16x1,5o IC60° - M16x1,5 SC - GLY - incl. manometer 2700804	2700801 s	
Manometer combination for vacuum measuring complete <ul style="list-style-type: none">• PN 0 up to -1bar - SN M36x2 SC60° - incl. manometer 2700806 - for proofing hydraulic sections	2700805 s	
Manometer mounting complete - incl. sealing ring - stainless steel <ul style="list-style-type: none">• G3/8o IC60° - G1/4i Optional: Manometer (Item no. 2700804)	1007025	
Other versions on request		



Item 2700801



Item 2700805



Item 1007025

TROLLEYS • BRACKETS



Trolleys • Brackets

	Item	Item no. ¹	Price
	Bracket „Light version“ epoxy-enhanced - for piston pumps with hydraulic sections P20 up to P50	2005023 s	on request
	Trolley „Standard“ steel - epoxy-enhanced - for piston pumps with hydraulic sections P20 up to P220 and all Spray-Pack versions	2005018 s	
	Trolley „Standard“ steel - epoxy-enhanced - for double membrane pumps - with height-adjustable mounting plate	2005052 s	
	Trolley „Type 630“ steel - epoxy-enhanced - for all piston pumps and other accessories	2005021 s	
	Trolley „Type 630“ steel - epoxy-enhanced - for all piston pumps and other accessories - with lockable steering rollers (page 20)	2005060 s	
Other versions on request			

Elevators

Item	Item no. ¹	Price	
Stand complete for agitators - height-adjustable - 10kg - 700 stroke - 30L container on base plate	2005903 s		
Manual elevator - stationary - 25kg - 480 stroke - on base plate (no fig.)	2005926 s		
Pneumatic elevator - stationary - 50kg - 425 stroke - on base plate (no fig.)	2005927 s		
Manual elevator - stationary - steel - epoxy-enhanced - 25kg - 480 stroke	2005020 s		
Manual elevator - mobile - steel - epoxy-enhanced - 25kg - 480 stroke - 30L container	2005016 s	on request	
Pneumatic elevator - stationary - steel - epoxy-enhanced - 50kg - 425 stroke	2005802 s		
Pneumatic elevator - mobile - steel - epoxy-enhanced - 50kg - 425 stroke - 30L container	2005801 s		
Options: <ul style="list-style-type: none"> • Mounting plate - container lid and <ul style="list-style-type: none"> • piston pumps with hydraulic sec. P20 bis P110 • piston pumps with hydraulic sec. P160 bis P220 • Container lid - foldable - Ø 350 - 80 - Ø 55 - Ø 28,5 - G3/8i - mounting - universal hole pattern (p. 44) • Safety control (elevator / agitator) • Container centering - manual / pneumatic elevator 25/50kg - 30L container - adjustable • Rotary plate - 90° snap-in - for all stationary elevators 25/50kg (no fig.) 	3141820 s 3141821 s 0051290 s 2005892 s 2005965 s 2005992 s		
Piston pumps (p. 10-11) Agitators (p. 33-36) / Mountings (p. 43)			

Elevators



* Safety control, mounting plate and base plate optional



* Safety control, mounting plate, assembly kit, container centering and base plate (no fig.) optional

Item	Item no. ¹	Price
Pneumatic elevator - stationary - aluminium - 100kg • 550 stroke - 30L container • 950 stroke - 200L container and IBC-Container	2005883 s 2005813 s	
Options: • Base plate with container centering - 200L • Wall bracket top • Wall bracket bottom • Safety control without agitator • Safety control with agitator • Safety control with agitator and timer • Mounting plate - container lid or IBK piston pump with hydraulic section P20 - P110 • Mounting plate - all IBK piston pumps • Container centering - 30L container - adjustable • Container centering - 200L container - adjustable • Mounting plate - container lid and piston pumps with hydraulic section P20 - P110 • Mounting plate - container lid and piston pumps with hydraulic section P160 - P220 • Container lid - Ø 630 - 200 - Ø 60 - Ø 28,5 - G3/8i - Mounting - universal hole pattern (p. 44)	2005871 s 2005835 s 2005919 s 2005880 s 2005821 s 2005964 s 2005820 s 2005872 s 2005920 s 2005825 s 3141820 s 3141821 s 0051826 s	on request
• Trolley „Type 630“ - epoxy-enhanced steel - with lockable steering rollers - for elevators 2005883 and 2005813 (see above)	2005060 s	
• Trolley „Type 630“ (p. 18) like 2005060 but without lockable steering rollers	2005021 s	
Options - trolley „Type 630“ • Assembly kit - trolley „630“ with pneumatic elevator 100kg consisting of base plate, retainer bracket and accessories • Base plate (mounting on top) • Base plate (mounting on bottom) incl. braces (only usable for trolley „630“ without lockable steering rollers)	2005365 s 2005362 s 2005360 s	
Piston pumps (p. 10-11) Agitators (p. 33 - 36) Other versions on request		

Wall brackets for piston pumps			
Item	Item no.	Price	
Wall bracket - epoxy-enhanced steel for piston pumps with hydraulic sections: • P20-P50 / P20 Spray-Pack - P110 Spray-Pack	2005804		
Wall bracket - epoxy-enhanced steel for piston pumps with hydraulic sections: • clamping range Ø72-Ø76 - P80 - P220 • clamping range Ø56-Ø62	2005810 2005856		
Wall bracket - epoxy-enhanced steel for piston pumps with hydraulic sections: • clamping range Ø85 - Ø91 - P320S - P640S	2005840	on request	
Wall bracket - epoxy-enhanced steel for piston pumps with air driven motors: • D250 - D320L	2005837		
Other versions on request			
All IBK wall brackets are made for direct mounting on IBK trolleys. On ordering of a complete piston pump, the correlating wall bracket is included in delivery.			

In these business segments IBK technology is used successfully.

**Metal
construction**

Automotive

Handicraft

**Machine
building**

**Wood &
Furniture**



Plastics

Agricultur

Offshore

Food

Pharmaceutics


SUCTION SYSTEMS




Suction elbows • Distributors

	Item	Item no. ¹	Price
       	Suction elbow 180° - stainless steel <ul style="list-style-type: none">• Ø 21,3 - M36x2o IC60° - SN G3/4 SC60°• Ø 21,3 - M36x2o IC60° - SN G3/4 SC60° - incl. adapter to M25x1o IC60°• Ø 21,3 - M36x2o IC60° - SN M26x1,25 SC60°	3150016 s	on request
		3150007 s	
		3150025 s	
	<ul style="list-style-type: none">• Ø 26,9 - M36x2o IC60° - SN M36x2 SC60°	3141805 s	
	Suction elbow 90° - stainless steel <ul style="list-style-type: none">• Ø 21,3 - M36x2o IC60° - G1/2o• Ø 26,9 - M36x2o IC60° - G3/4o	3150010 s	
		3142120 s	
	Suction elbow 90° - stainless steel <ul style="list-style-type: none">• Ø 21,3 - M36x2o IC60° - SN G3/4 SC60°• Ø 26,9 - M36x2o IC60° - SN M36x2 SC60° - Length 150mm - short version	3141833 s	
		3141825 s	
	T-connector - stainless steel M36x2o IC60° - SN M36x2 SC60° - M36x2o IC60° <ul style="list-style-type: none">• suction cup and suction hose• 2x suction cup (no fig.)• 2x suction hose (no fig.)	3142110 s	
		3141806 s	
	3142130 s		
	T-connector with drain system for circulation of the material - stainless steel <ul style="list-style-type: none">• SN M36x2 SC60° - M36x2o IC60° - M16x1,5o IC60° - ball valve 2x G3/8o IC60° - adjustable• SN M36x2 SC60° - G1o IC60° - M16x1,5o IC60° - ball valve 2x G3/8o IC60° - adjustable	3141803 s	
	3141855 s		
	* Back pressure regulator not included (p. 15)		
	Distributor LP - DN20 - for 4 suction cups 6L or flexible suction systems - stainless steel <ul style="list-style-type: none">• 5x G3/4i - G3/8i	2005980 s	
	Other versions on request		

Suction tubes rigid

Item	Item no.	Price	
<p>Suction tube - Ø 22,0 - plastic</p> <ul style="list-style-type: none"> • 292 - SN M36x2 SC60° - SF 1800µm • 292 - SN M36x2 SC60° - SF 1000µm • 420 - SN M36x2 SC60° - SF 1800µm • 420 - SN M36x2 SC60° - SF 1000µm • 420 - SN M30x1,5 SC60° - SF 1800µm • 420 - SN M30x1,5 SC60° - SF 1000µm • 420 - SN G3/4 SC60° - SF 1800µm • 420 - SN G3/4 SC60° - SF 1000µm <p>Suction tube - Ø 26,9 - stainless steel</p> <ul style="list-style-type: none"> • 420 - SN M36x2 SC60° - SF 1800µm • 420 - SN M36x2 SC60° - SF 1000µm • 820 - SN M36x2 SC60° - SF 1800µm <p>Also available with integrated check valve (p. 32)</p> <p>Other versions on request</p>	<p>3141012</p> <p>3141013</p> <p>3141001</p> <p>3141002</p> <p>3141008</p> <p>3141009</p> <p>3141021</p> <p>3141022</p> <p>3141006</p> <p>3141007</p> <p>3141943</p>	<p>on request</p>	

Filters for suction tubes and hoses

Item	Item no.	Price	
<p>Suction filter - plastic - stainless steel - for tubes Ø 20-22 - Ø 48 - 125</p> <ul style="list-style-type: none"> • 1800µm • 1000µm <p>Suction filter - plastic - stainless steel - for tubes Ø 25,5 - Ø 48 - 125</p> <ul style="list-style-type: none"> • 1800µm • 1000µm <p>Suction filter - plastic - stainless steel - for tubes Ø 26-28 - Ø 48 - 125</p> <ul style="list-style-type: none"> • 1800µm • 1000µm <p>SF=suction filter (1000µm=fine, 1800µm=coarse)</p>	<p>2011103</p> <p>2011104</p> <p>2011114</p> <p>2011116</p> <p>2011101</p> <p>2011102</p>	<p>on request</p>	

Suction hoses flexible

	Item	Item no. ¹	Price
     	Suction hose - DN25 - 1m - pipe elbow 90° - SN M36x2 SC60° - suction elbow 90° - 500 • SF 1800µm • SF 1000µm	3142001 3142002	on request
	Suction hose - DN25 - 1,7m - pipe elbow 90° - SN M36x2 SC60° - suction elbow 90° - 900 • SF 1800µm • SF 1000µm	3142003 3142026	
	Suction hose - DN19 - 1m - pipe elbow 90° - SN G3/4 SC60° - suction elbow 90° - 500 • SF 1800µm • SF 1000µm	3142018 3142029	
	Suction hose - DN25 - 1m - straight connection - SN M36x2 SC60° - suction elbow 90° - 500 • SF 1800µm • SF 1000µm	3142015 3142025	
	Suction hose - DN19 - 1m - straight connection - SN G3/4 SC60° - suction elbow 90° - 500 • SF 1800µm • SF 1000µm	3142030 3142033	
	Suction filters on page 25		
	Suction hose - DN25 - pipe elbow 90° - straight connection • SN M36x2 SC60° - SN M36x2 SC60° - 1,0m • SN M36x2 SC60° - SN M36x2 SC60° - 1,7m	3142005 3142006	
	Suction hose - DN13 - straight connection - suction elbow 90° - 500 • SN M36x2 SC60° - M15x1o - 1,0m • SN M36x2 SC60° - M15x1o - 1,5m	3142004 3142013	
	Suction filter - stainless steel • M15x1i - 15 Mesh • M15x1i - 30 Mesh • M15x1i - 60 Mesh • M28x1,5i - 15 Mesh • G1/2i - 60 Mesh • G3/4i - 60 Mesh • G1i - 30 Mesh	2011115 s 2011107 s 2011108 s 2011113 s 2011110 s 2011111 s 2011109 s	
	Other versions on request		

SUCTION CUPS








Suction cups

	Item	Item no. ¹	Price
   	Suction cup 6L complete - plastic M36x2i (incl. sealing ring)	3141810 s	on request
	Suction cup 6L complete - plastic black ATEX-version - M36x2i (incl. sealing ring) (no fig.)	3141860 s	
	Suction cup 6L complete - stainless steel M36x2i (incl. O-ring)	3141802 s	
	Suction cup 6L complete - stainless steel - incl. agitator type AR 0,75Nm/0,35kW - M36x2i (incl. O-ring)	3141816 s	
	Suction cup 6L complete for hardener and 2K-material - incl. lid with glass - stainless steel (no fig.) M36x2i (incl. O-ring)	3141847 s	
	Suction cup 6L complete for hardener and 2K-material - incl. lid with glass - incl. adsorption dehydrator - stainless steel M36x2i (incl. O-ring)	3141846 s	
	Other versions on request		

Suction cups

Item	Item no. ¹	Price	
Suction cup 30L complete - plastic - Ø 450 M36x2i (incl. sealing ring) - incl. fast coupling with filter and special seal	3141823 s		
Suction cup 25L complete - stainless steel M36x2i (incl. O-ring)	3141829 s		
Suction cup 25L complete - with lid for mounting an agitator (Ø 44,5) - stainless steel M36x2i (incl. O-ring) (no fig.)	3141835 s	on request	
Suction cup 25L complete for hardener and 2K-material - incl. lid with glass - stainless steel M36x2i (incl. O-ring) (no fig.)	3141859 s		
Suction cup 25L complete for hardener and 2K-material - incl. lid with glass - incl. adsorption dehydrator - stainless steel M36x2i (incl. O-ring)	3141850 s		
Other versions on request			

Accessories


	Item	Item no. ¹	Price
	Check valve for suction cup - IBK suction connection M36x2i (incl. O-ring) - stainless steel <i>Easy changing of filled suction cups - perfect for often material changing and working with small quantity of material</i>	1028010 s	on request
	Filter disc Ø 88 for suction cups 6L - plastic	3141814 s	
	Filter disc Ø 57 for suction cups 6L / 25L - stainless steel and plastic suction cups 30 L	0037607 s	
	Blocking clip for suction cups 6L / 25L - stainless steel and plastic suction cups 30 L	3142912 s	
	Catch basin steel painted with grate and skids • for 1x 200L container - dim. 920 x 830 x 340 mm - 55 kg • for 2x 200L container - dim. 1350 x 830 x 340 mm - 65 kg	0051805 s 0051807 s	

CHECK VALVES





Check valves

• Suction systems

	Item	Item no.	Price
	Check valve for suction system DN15 - stainless steel		
	<ul style="list-style-type: none">• M26x1,5i• M28x1,5i	1023897 1023841	on request
	<ul style="list-style-type: none">• Ø22i - suction tubes• Ø27i - suction tubes <p>Note: The check valves above can be integrated in IBK-suction filters (p. 25)</p>	1023873 1023874	
	Check valve for suction system DN15 - release pin - stainless steel - Ø22i	1023893	
Other versions on request			

Check valves

• Material outlet

	Item	Item no.	Price
	Check valve PN350 - OP 1bar - DN4 - stainless steel <ul style="list-style-type: none">• G1/4o IC60° - G1/4o IC60°• G1/4o IC60° - M16x1,5o IC24° TO10• G1/8o IC60° - M16x1,5o IC24° TO10• M16x1,5o IC24° TO10 - G1/4o IC60°• M16x1,5o IC24° TO10 - M16x1,5o IC24° TO10	1023842 1023844 1023843 1023847 1023848	on request
	Check valve PN500 - OP 1bar - DN8 - stainless steel <ul style="list-style-type: none">• M16x1,5i - M16x1,5i• G3/8i - G3/8i	1023836 1023900	
	Check valve PN500 - OP 10bar - DN8 - stainless steel <ul style="list-style-type: none">• M16x1,5i - M16x1,5i	1023879	
	Other versions on request		

AGITATORS



Agitator systems with vane motor

	Item	Item no. ¹	Price
	Order of the technical data: Motor complete, connector, shaft, stirring element, poss. add. adapter, mounting		
	Air driven agitator Type AR 0,75Nm - 0,35kW, Ø 9,5 - Ø 10, Ø 10 - 300, VS Ø 72 - H 52 - CCW, edge mount, slide collar Ø 31,8	4500801 s	
	Air driven agitator Type AR 2,5Nm - 0,68kW, Ø 12,7 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, Ø 44,5 - HN 63,5 - 3x M6i • shaft Ø 16 - 300 (no fig.) • shaft Ø 16 - 300, special conn. incl. slide collar Ø 44,5 • shaft Ø 16 - 800 (no fig.) • shaft Ø 16 - 800, special conn. incl. slide collar Ø 44,5	4500895 s 4500802 s 4500896 s 4500803 s	
	Air driven agitator (no fig.) Type AR 4Nm - 1,75kW, Ø 12,7 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, Ø 44,5 - HN 63,5 - 3x M6i • shaft Ø 16 - 300 • shaft Ø 16 - 300, special conn. incl. slide collar Ø 44,5 • shaft Ø 16 - 800 • shaft Ø 16 - 800, special conn. incl. slide collar Ø 44,5	4500897 s 4500854 s 4500898 s 4500853 s	
	Air driven agitator Type AR 8Nm - 3,0 kW, Ø 19 - Ø 16, Ø 16 - 800, AB Ø 325 - Ø 16i - H 82 - CW, Ø 81 - HN 100 - 3x M6i	4500887 s	on request
	Air driven agitator Type VA 2Nm - 0,67kW, Ø 12,7 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, handheld	4500821 s	
	Air driven agitator (no fig.) Type VA 4Nm - 1,8kW, Ø 12,7 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, handheld	4500840 s	
	Air driven agitator Type VA 2Nm - 0,67kW, Ø 12,7 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, check valve, handheld	4500850 s	
	Air driven agitator (no fig.) Type VA 4Nm - 1,8kW, Ø 12,7 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, check valve, handheld	4500852 s	
	Air driven gear agitator Type AR 0,5 - 9 - 4,5Nm - 0,25kW, Ø 10 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, check valve, handheld	4500864 s	
Other versions on request			

Agitator systems with ECO-Line radial piston motor

Item	Item no. ¹	Price	
Order of the technical data: Motor complete, connector, shaft, stirring element, poss. add. adapter, mounting			
Air driven ECO-Line agitator type 3Nm, Ø 14 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, centering, slide collar Ø 44,5 • shaft Ø 16 - 300 • shaft Ø 16 - 800	4500856 s 4500886 s		
Air driven ECO-Line agitator (no fig.) type 3Nm, Ø 14 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, Ø 80 - HN Ø 100 - 4x M5 • shaft Ø 16 - 300 • shaft Ø 16 - 800	4500893 s 4500894 s		
Air driven ECO-Line agitator type 3Nm, Ø 14 - Ø 20, Ø 20 - 310 - M10o, AD Ø 170 - H 58 - M10i - CW, HN Ø 100 - 4x Ø 7, version for ATEX zone 0/1	4500874 s		
Air driven ECO-Line agitator type 14Nm, Ø 19 - Ø 16, Ø 16 - 800, AB Ø 325 - Ø 16i - H 82 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500889 s	on request	
Air driven ECO-Line agitator (no fig.) type 14Nm, Ø 19 - Ø 20, Ø 20 - 800, AB Ø 475 - Ø 20i - H 82 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500890 s		
Air driven ECO-Line agitator type 28Nm, Ø 19 - Ø 25, Ø 25 - Ø 16 - 1000, ADF Ø 500 - ID Ø 150 - 100 - Ø 25 - CW, VS Ø 125 - Ø 16i - H 125 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500891 s		
Air driven ECO-Line agitator (no fig.) type 28Nm, Ø 19 - Ø 20, Ø 20 - 800, AB Ø 475 - Ø 20i - H 82 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500892 s		
Other versions on request			



Motor complete

(p. 38/39)

Connector

(p. 40)

Shaft

(p. 40)

Stirring element

(p. 41)

You also can compile a custom agitator, which meets exactly your requirements.

In this case please take advice for the following parameters:

- **Material parameters**
- **Container dimensions**
- **Plug in diameters**
- **Mounting possibilities**

We can give professional advice to your individual configuration. Please ask us!



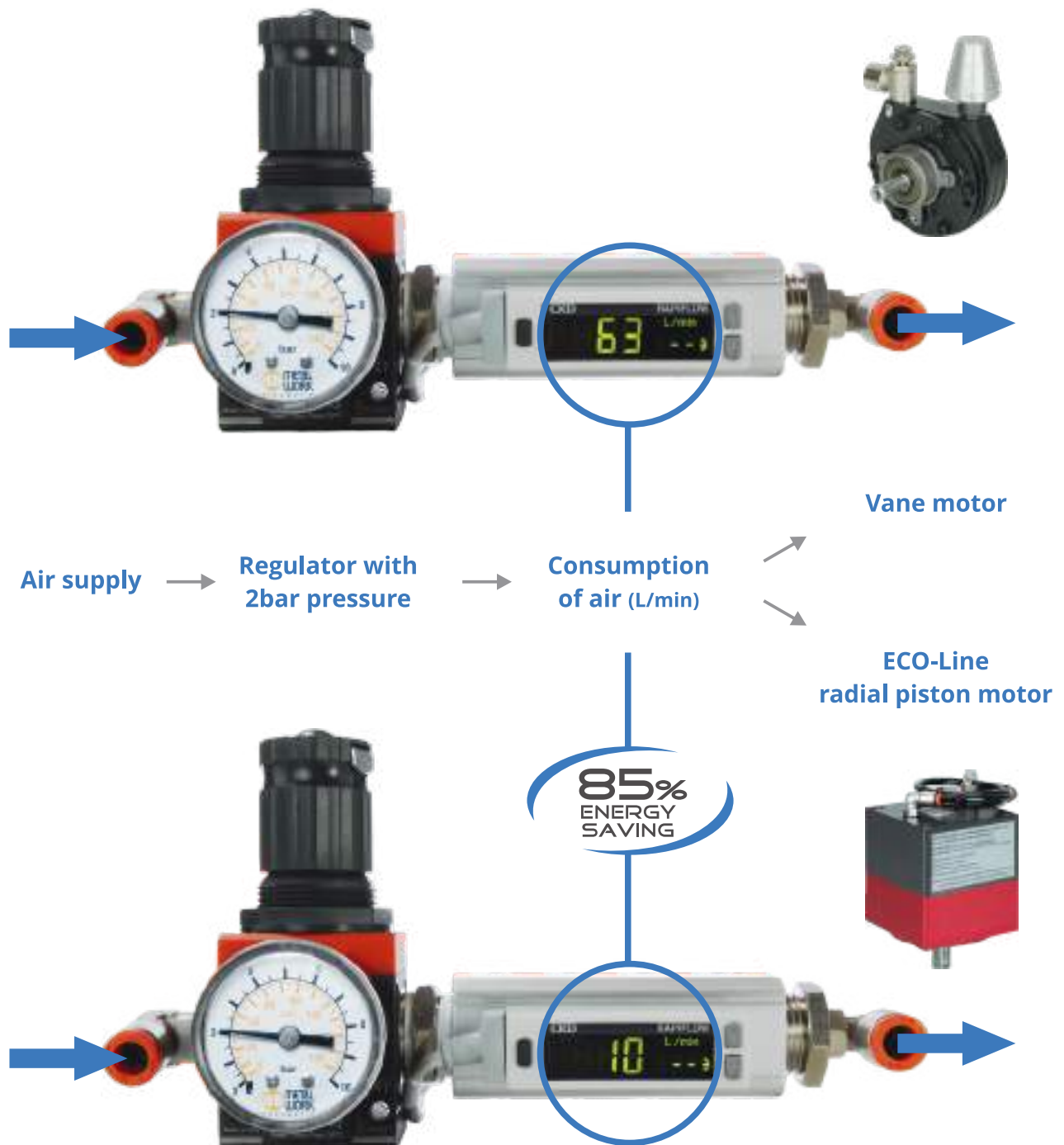
There are more options for individual configuration:

- **Special connectors** (p. 42)
- **Adapters** (p. 42)
- **Slide collars** (p. 42)

Mounting options:

- **Brackets** (p. 43)
- **Traverses** (p. 43)
- **Container lids** (p. 44)


The practical test exposes the thruth. With exactly 2 bar air pressure and the same rotational speed of the agitator, a conventional vane motor needs 63 litres/min air consumption, instead our ECO-Line motor only needs approx. 10 litres/min.



Air driven vane motors complete

	Type	Torque	Power	Max. speed	Center.	Motor shaft	Item no. ¹	Price
	AR	0,5 Nm	0,25 kW	7600 rpm	Ø 31,8	Ø 9,5	4500011 s	on request
	AR	0,75 Nm	0,35 kW	6000 rpm	Ø 31,8	Ø 9,5	4500023 s	
	AR	2,5 Nm	0,68 kW	3000 rpm	Ø 44,5	Ø 12,7	4500013 s	
	AR	4,0 Nm	1,75 kW	4000 rpm	Ø 44,5	Ø 12,7	4500016 s	
	AR	8,0 Nm	3,0 kW	3000 rpm	Ø 81,0	Ø 19,0	4500018 s	
	Motors complete incl. regulator valve and sound absorber					Mounting: Slide collar Ø 31,8 (p. 42) Slide collar Ø 44,5 or HN Ø 63,5 - 3x M6i Ø 81,0 - HN Ø 100 - 3x M6i		

Air driven vane motors with gearbox complete

	Type	i	Torque	Power	Max. speed	Center.	Motor shaft	Item no. ¹	Price
	AR	9	4,5 Nm	0,25 kW	300 rpm	Ø 25 o	Ø 10	4500034 s	on request
	AR	9	6,75 Nm	0,35 kW	300 rpm	Ø 25 o	Ø 10	4500035 s	
	AR	10	25,0 Nm	0,68 kW	600 rpm	Ø 55 o	Ø 20	4500050 s	
	AR	20	50,0 Nm	0,68 kW	300 rpm	Ø 55 o	Ø 20	4500052 s	
	AR	10	40,0 Nm	1,75 kW	400 rpm	Ø 55 o	Ø 20	4500083 s	
	AR	20	80,0 Nm	1,75 kW	200 rpm	Ø 55 o	Ø 20	4500080 s	
	Other versions on request					Mounting: Ø 25o - HN Ø 33 - 4x M4i Ø 55o - HN Ø 70 - 4x M6i			

ECO-Line air driven radial piston motors

Our ECO-Line motors are delivered with regulator valve and sound absorber.
Further the ECO-Line motors offer following advantages:

- Up to 85% energy saving
- Oil-free operation possible
- Noise level 76 - 78 dBA
- Silicon-free versions
- Anodized housing
- Double beared flange
- Connection: G1/8i resp. plug connection Ø 6 (type 3 Nm) / Ø 8 (types 14 Nm / 28 Nm)



Item	Speed range	Centering	Bolt circle	Mot. shaft	Item no. ¹	Price
Type 3 Nm	60 - 800 rpm	Ø 80	Ø 100 - 4x M5i	Ø 14	4501083 s	on request
Type 14 Nm	50 - 350 rpm	Ø 95	Ø 115 - 4x Ø 7 - 4x M6i	Ø 19	4501094 s	
Type 28 Nm	50 - 350 rpm	Ø 95	Ø 115 - 4x Ø 7 - 4x M6i	Ø 19	4501098 s	
		Variable with add. centering flange				



Type 3 Nm





Type 14 Nm




Type 28 Nm

Connectors

	Mot. shaft	Shaft	Outer	Length	Model	Item no. ¹	Price
 Model A Both-sided location bore with 2 setscrews	Ø 9,5	Ø 10	Ø 28	80	A	5003004 s	on request
	Ø 9,5	Ø 16	Ø 28	80	A	5019023 s	
	Ø 10	Ø 10	Ø 28	80	A	5019039 s	
	Ø 10	Ø 16	Ø 28	80	A	5019028 s	
	Ø 12,7	Ø 10	Ø 28	80	A	5019003 s	
	Ø 12,7	Ø 16	Ø 28	80	B	5019004 s	
	Ø 12,7	Ø 20	Ø 35	90	A	5019029 s	
	Ø 14	Ø 10	Ø 28	60	A	5019032 s	
	Ø 14	Ø 10	Ø 28	80	B	5019025 s	
	Ø 14	Ø 16	Ø 28	80	B	5019030 s	
 Model B Like model A with 2 keyways for special connectors	Ø 19	Ø 16	Ø 35	90	A	4501134 s	
	Ø 19	Ø 20	Ø 35	90	A	5019021 s	
	Ø 19	Ø 25	Ø 40	100	A	5019013 s	
	Ø 20	Ø 10	Ø 28	80	A	5019027 s	
	Ø 20	Ø 16	Ø 35	90	A	5019020 s	
	Ø 20	Ø 20	Ø 35	90	A	5019016 s	
	Ø 25	Ø 16	Ø 40	100	A	5019007 s	
	Ø 25	Ø 20	Ø 40	100	A	5019008 s	
	Ø 30	Ø 16	Ø 45	100	A	5019006 s	
	All items made of stainless steel • Other versions on request						

Agitator shafts

	Item	Item no. ¹	Price
	Shaft with vortex spiral - stainless steel		on request
	• Ø 10 - 300 - VS Ø 72 - 52 - CCW	5004000 s	
	• Ø 10 - 550 - VS Ø 72 - 104 - CCW	5004040 s	
	Shaft - stainless steel		
	• Ø 10 - 300 - M8o	5022014 s	
	• Ø 10 - 500 - M6i	5004065 s	
	• Ø 16 - 300 - M10o	5024010 s	
	• Ø 16 - 300	5022004 s	
	• Ø 16 - 600	5023004 s	
	• Ø 16 - 800	5021004 s	
	• Ø 16 - 800 - M10o	5024011 s	
	• Ø 16 - 1000	5025004 s	
	• Ø 20 - 800 - M20x1,5o	5028005 s	
	• Ø 20 - 800	5027004 s	
	• Ø 20 - 800 - M10o	5027020 s	
	• Ø 25 - 1000	5027006 s	
	Shaft for IBC-Containers - for vortex spirals and discs - stainless steel		
	• Ø 20 - Ø 16 - 800	5027009 s	
	• Ø 25 - Ø 16 - 1000	5027008 s	

Agitator stirring elements


Item	Item no. ¹	Price	
Vortex spiral (VS) - stainless steel • Ø 125 - Ø 16i - H 125 - CW • Ø 125 - Ø 16i - H 125 - CCW	5013000 s 5014000 s		
Stirring paddle (SP) - stainless steel • Ø 65 - Ø 6i - H 22 - CW • Ø 100 - Ø 10i - H 45 - CW • Ø 125 - Ø 16i - H 45 - CW • Ø 125 - Ø 16i - H 45 - CCW • Ø 220 - Ø 16i - H 45 - CW • Ø 220 - Ø 16i - H 45 - CCW	5039062 s 5039060 s 5039100 s 5039200 s 5040100 s 5040200 s		
Stirring paddle with guard (SPG) - stainless steel • Ø 70 - Ø 6i - H 32 - CW • Ø 105 - Ø 10i - H 50 - CW • Ø 130 - Ø 16i - H 50 - CW • Ø 225 - Ø 16i - H 50 - CW	5039066 s 5039050 s 5039000 s 5040000 s	on request	
Agitator disc (AD) - stainless steel • Ø 60 - 22 - M8i - CW • Ø 120 - 38 - M8i - CW • Ø 150 - 44 - M10i - CW • Ø 210 - 68 - M10i - CW • Ø 260 - 78 - Ø 20i - CW • Ø 320 - 100 - Ø 16i - CW • Ø 430 - 121 - Ø 25i - CW	5045010 s 5045020 s 5045030 s 5045040 s 5045059 s 5045045 s 5045044 s		
Agitator disc foldable (ADF) - stainless steel • Ø 170 - ID Ø 35,0 - 30 - M8i - CW • Ø 300 - ID Ø 50,4 - 44 - M12i - CW • Ø 500 - ID Ø 150,0 - 100 - Ø 25i - CW • Ø 650 - ID Ø 150,0 - 121 - M20x1,5i - CW	5045065 s 5045061 s 5045064 s 5045050 s		
Agitator blade angled (AB) - stainless steel • Ø 220 - Ø 16i - H 82 - CW • Ø 325 - Ø 16i - H 82 - CW • Ø 475 - Ø 20i - H 82 - CW	5042003 s 5041003 s 5043003 s		
Other versions on request			

Special bunghole adapters • Adapters • Slide collars

	Item	Item no. ¹	Price
	Order of the technical data: Connector, reducer, slide collar for mounting		
	Special connector Ø 12,7 - Ø 16,0, Ø 44,5i - Ø 44,5o, Ø 44,5i for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW	4501020 s	
	Special connector Ø 14,0 - Ø 16,0, Ø 44,5i - Ø 44,5o, Ø 44,5i for type 3Nm with centering flange	4501075 s	
	Adapter bunghole Ø 44,5i - G2o for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW and all motors with centering flange	5011016 s	
			
	Adapter bunghole Ø 44,5i - G2o - 15° tilt for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW and all motors with centering flange	5011017 s	
	Back nut / locking nut G2 for bunghole - usable as back nut or for lid mounting	0002814 s	
	Slide collar Ø 31,8i lid mounting for type AR 0,5Nm - 0,25kW and type AR 0,75Nm - 0,5kW	5018005 s	
	Slide collar Ø 44,5i lid mounting for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW and type 3Nm with centering flange	5018004 s	

on
request

Brackets • Traverses

Item	Item no. ¹	Price	
Handle - handheld agitators, for slide collars Ø 31,8 and Ø 44,5	5010000 s		
Retainer - handheld agitators type VA 2Nm - 0,67kW, type VA 4Nm - 1,8kW	5002100 s		
Bracket - container edge mount - agitators type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW mounting: slide collar Ø 31,8	5002000 s		
Bracket - stand - agitators type AR 2,5Nm - 0,68kW, type AR 4Nm - 1,75kW, type 3Nm mounting: slide collar Ø 44,5i, alternative screws	2005958 s		
Bracket 2005958 incl. reducer plate 4501119 type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW mounting: slide collar Ø 31,8i	2005897 s	on request	
Bracket - trolleys - agitators type AR 2,5Nm - 0,68kW, type AR 4Nm - 1,75kW, type 3Nm mounting: slide collar Ø 44,5i, alternative screws	2005957 s		
Bracket 2005957 incl. reducer plate 4501119 type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW mounting: slide collar Ø 31,8i	2005823 s		
Reducer plate - bracket Ø 44,5i to Ø 31,8 type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW	4501119 s		
Traverse - 30L container - Ø max. 350 - universal hole pattern for all IBK agitators	5002016 s		
Traverse - 30L container - Ø max. 395 - with pipe clamp Ø 26,9 for suction tubes - universal hole pattern for all IBK agitators	5002017 s		
Traverse - 200L container - Ø max. 620 - universal hole pattern for all IBK agitators (no fig.)	5002015 s		
Traverse with handles - 1000L IBC-container with tubular frame - suitable for forklift - agitators and mounting on request (no fig.)	5002014 s		

Container lids, stainless steel

Size	Length foldable	Suction		Fitting	Assembling mounting	Assembling agitator	Item no. ¹	Price
		rigid	flexible					
30 L container								on request
Ø 350	80	Ø 55	Ø 28,5	G $\frac{3}{8}$ i	Bracket	Uni hole pattern	0051290 s	
Ø 350	80	---	Ø 28,5	G $\frac{3}{8}$ i	Edge mount.	Uni hole pattern	0051326 s	
Ø 350	---	---	---	---	Edge mount.	Special Ø 31,8	0051269 s	
200 L container								
Ø 630	200	Ø 60	Ø 28,5	G $\frac{3}{8}$ i	Bracket	Uni hole pattern	0051826 s	
Ø 630	200	---	Ø 28,5	G $\frac{3}{8}$ i	Bracket	Uni hole pattern	0051821 s	
Ø 630	200	---	Ø 28,5	G $\frac{3}{8}$ i	Edge mount.	Uni hole pattern	0051309 s	

Versions for other containers and IBC containers on request.
Brackets and traverses on page 43.



Item no.: 0051290



Item no.: 0051326

- Length foldable:** Dimension of foldable part of the lid for filling or visual control
- Suction:**
- Hole for rigid suction tubes (p. 25)
 - Hole for flexible suction hoses (p. 26)
- Fitting:** Connection for recirculation of material or connecting measuring equipment
- Assemb. mounting:**
- Lid with bracket for mounting on trolleys (p. 19)
 - Lid with 2 handles and edge mounting with lateral wing bolts
- Assemb. agitator:**
- Agitator mounting with universal hole pattern for all standard IBK agitators
 - Special hole pattern Ø 31,8 for types AR 0,5 Nm - 0,25 kW and AR 0,75 Nm - 0,35 kW (p. 34)

FILTER SYSTEMS




Inline filters

	Item	Item no. ¹	Price
	Inline filter PN250 - with lateral connector G1/4i - stainless steel • M16x1,5o IC60° - M16x1,5o IC60°	3130520 s	on request
	Inline filter PN250 - with lateral connector G1/4i - incl. swivel joint - stainless steel • M16x1,5o IC60° - M16x1,5o IC60° • G1/4o IC60° - G1/4o IC60°	3130540 s 3130541 s	
	Inline filter PN250 - with lateral connector G1/4i and ball valve G3/8o IC60° adjustable - stainless steel • M16x1,5o IC60° - M16x1,5o IC60°	3130560 s	
	Plug in filters long - for inline filters HP • 50µm - red • 140µm - yellow • 300µm - white	1018204 s 1018205 s 1018206 s	

HP-filters							
Item					Item no.	Price	
HP-filter PN500 - DN9 - 114 - ball valve 2x G3/8o IC60° - clamping pin - stainless steel					on request		
Connectors:							
In:	Out 1:	Out 2:	Manometer:	Ball valve:			
• M16x1,5i	M16x1,5o IC60°	M16x1,5i	G3/8i	G3/8i			3130501
• M16x1,5i	G1/4o IC60°	M16x1,5i	G3/8i	G3/8i			3130510
• M16x1,5i	G1/4 NPSMo IC60°	M16x1,5i	G3/8i	G3/8i			3130532
• M16x1,5i	G3/8o IC60°	M16x1,5i	G3/8i	G3/8i			3130513
• G3/8i	G3/8i	G3/8i	G3/8i	G3/8i			3130511
HP-filter PN500 - DN9 - 450 - ball valve 2x G3/8o IC60° - clamping pin - stainless steel							
Connectors:							
In:	Out 1:	Out 2:	Manometer:	Ball valve:			
• M16x1,5i	M16x1,5o IC60°	M16x1,5i	G3/8i	G3/8i	3130505		
• G3/8i	G3/8i	G3/8i	G3/8i	G3/8i	3130517		

on request

Accessories for HP-filters			
Item	Item no. ¹	Price	
Manometer - PN 0 - 250 bar Ø 63 - G1/4o bottom - GLY - stainless steel	2700804 s		
Manometer mounting G3/8o - G1/4i - incl. sealing ring	1007025		
Wall bracket • Standard • Heavy version (no fig.)	2005886 2005935		
Bracket for clamping pin - incl. mounting screws - stainless steel	2005885		
HP-filter inserts on page 48			
Safety elements for avoiding accidental adjustments:			
Safety ball valve - PN500 - DN8 - stainless steel • 2x G3/8o IC60° - spanner width 17	1019826		
Special key - for safety ball valve	0073028		
Bracket for special key - incl. mounting screws - stainless steel	2005932		
		on request	

HP-double filters



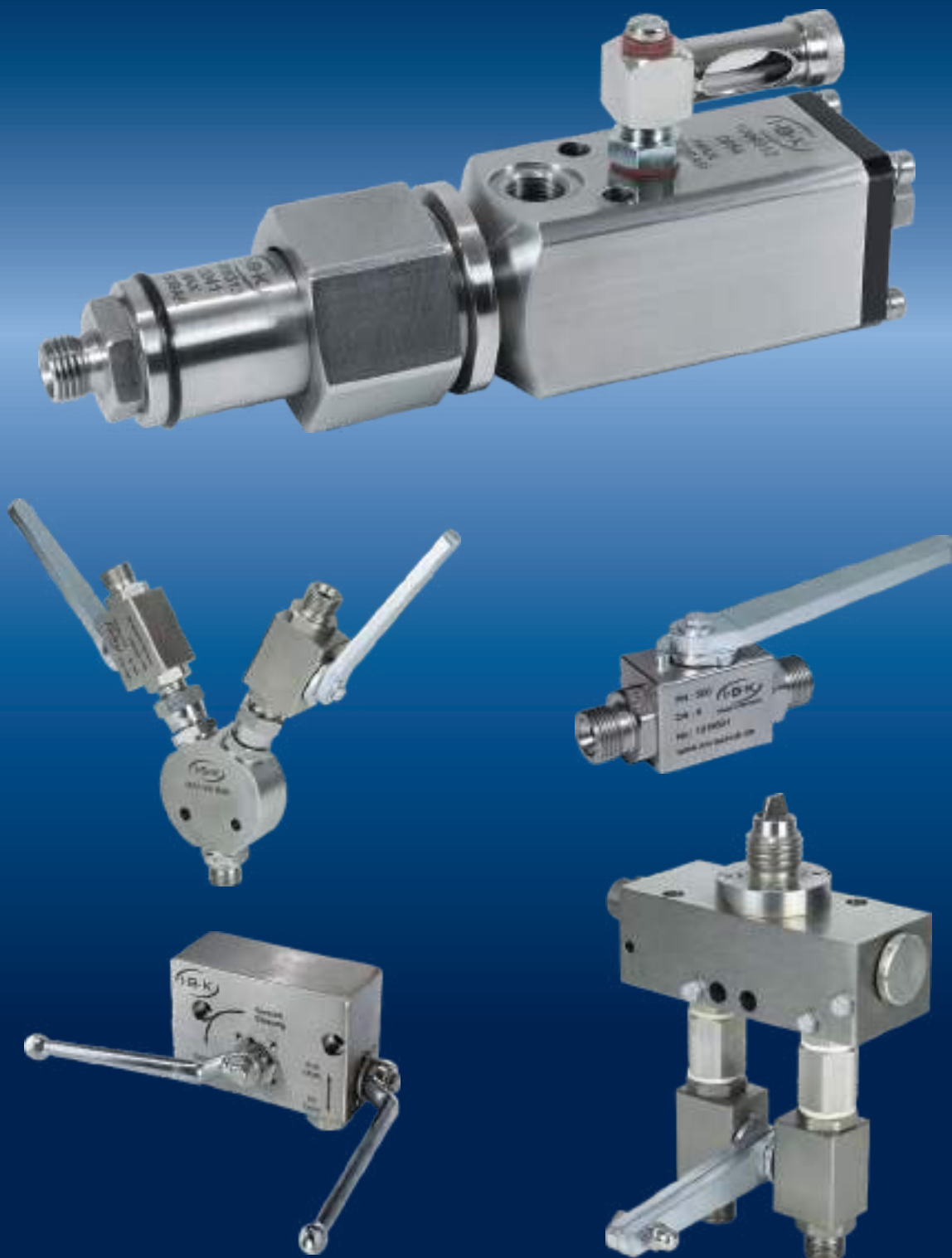
Item	Item no.	Price
HP-double filter - PN500 - DN9 - wall mounting • 2x filter 450 - 4x G3/8o IC60° • 2x filter 114 - 4x G3/8o IC60°	3130610 s 3130611 s	on request
HP-double filter - PN500 - DN9 - incl. 3x manometers - wall mounting • 2x filter 450 - 4x G3/8o IC60° • 2x filter 114 - 4x G3/8o IC60°	3130612 s 3130613 s	

HP-filter inserts



Item	Item no.	Price
HP-filter insert - Ø 27 - 114 - stainless steel • 00 - 40µm • 01 - 60µm • 02 - 75µm • 03 - 80µm • 04 - 90µm • 05 - 140µm • 06 - 190µm • 09 - 240µm • 12 - 320µm • 15 - 410µm • 20 - 530µm	1024100 1024101 1024102 1024103 1024104 1024105 1024106 1024109 1024112 1024115 1024120	on request
Stabilisation spring for HP-filter - 114	0011038	
HD-filter insert - Ø 27 - 450 - stainless steel (no fig.) • 04 - 90µm • 06 - 190µm • 09 - 240µm • 15 - 410µm • 20 - 530µm	1025104 1025106 1025109 1025115 1025120	
Stabilisation spring for HP-filter - 450 (no fig.)	0011039	


DISTRIBUTORS



Fast coupling

	Item	Item no. ¹	Price
 	Fast coupling complete - PN250 - DN5 - G1/4o IC60° - G1/4i - Vi extreme - hardener and 2K - lubricant chamber with glass For quick pressureless connection of hose and material systems with optimized flushability. After approx. one turn of the SN the fast coupling is unlocked automatically. By loosening the SN the coupling is disconnected and closed automatically. Both units are developed especially for paint industry.	1006311	on request
	Fast coupling part 1 for machine mounting - PN250 - DN5 - G1/4i - Vi extreme - hardener and 2K - stainless steel	1006312	
	Fast coupling part 2 for hose mounting with SN - PN250 - DN5 - G1/4o IC60° - hardener and 2K - stainless steel	1006313	


Flushing valve

	Item	Item no. ¹	Price
	Flushing valve - PN250 - DN10 - 3x G3/8i - stainless steel For easy switching from spraying to cleaning, compact design, double sided pressure while spraying with several spray guns	1019900 s	on request
	Options: Actuator - pneumatic, single acting with magnetic valve - for flushing valve - PN250 - DN10 - 3x G3/8i (no fig.)	1019901 s	
	Actuator - pneumatic, double acting with end position feedback - for flushing valve - PN250 - DN10 - 3x G3/8i (no fig.)	1019902 s	

Distributors

Item	Item no.	Price	
Distributor - PN500 - DN5 - stainless steel • SN M16x1,5 SC - 2x M16x1,5o IC60° • SN M16x1,5 SC - 2x G1/4o IC60°	1023829 1023898		
Distributor - PN500 - DN5 - stainless steel • SN M16x1,5 SC - 2x G3/8i • M16x1,5i - 2x M16x1,5i • G3/8i - 2x G3/8i	1023833 1023857 1023830	on request	
Distributor - PN500 - DN6 - stainless steel incl. 2x ball valve • SN G1/4 NPSM - G1/4o IC60° - G1/4 NPSMo IC60°	1023895		
Distributor - PN500 - DN8 - stainless steel incl. 2x ball valve (adjustable) • M16x1,5o - 2x M16x1,5o IC60° • G3/8o - 2x G3/8o IC60°	1023889 1023887		
Other versions on request			

Mixers

Item	Item no.	Price	
Mixer system 2K - stainless steel • Mechanic with ball valves - PN500 - DN8 • Pneumatic with spray guns - AA5 - PN250 - DN5 (no fig.) The single material components are first mixed in the mixing pipe. This results in an optimized rinsability of the individual components	2000205 2000206	on request	
Other versions on request			




Ball valves

	Item	Item no. ¹	Price
   	Ball valve - PN350 - DN10 - stainless steel • G3/8i - G3/8i	1019846	on request
	Ball valve - PN500 - DN8 - stainless steel • M16x1,5o IC60° - M16x1,5o IC60° • M16x1,5o IC60° - G3/8o IC60° • G3/8o IC60° - G3/8o IC60° • G1/4o IC60° - G1/4o IC60°	1019845 1019851 1019801 1019852	
	Safety ball valve - PN500 - DN8 - stainless steel • 2x G3/8o IC60° - spanner width 17	1019826	
	Special key - for safety ball valve	0073028	
	Ball valve 3-way - L-hole - stainless steel • PN63 - DN10 - 3x G3/8i • PN63 - DN20 - 3x G3/4i	1019853 s 1019802 s	
	Other versions on request		

SPRAY GUNS VALVES



Spray guns

	Item	Item no. ¹	Price
	Air-Combi-spray gun - IBK 5000 - PN250 material connection with ball bearing mounted swivel - material leading parts in stainless steel - short filter - incl. tip as required (p. 60)		
	<ul style="list-style-type: none"> • NPS 1/4o IC60° - G1/4o IC60° • M16x1,5o IC60° - G1/4o IC60° 	3202008 s 3202009 s	
	Airless-spray gun - IBK T245 - PN250 - M16x1,5o IC60° - without tip mounting - without tip (no fig.)	3201017 s	
	Airless-spray gun - IBK T245 - PN250 - M16x1,5o IC60° - incl. tip mounting 11/16" - incl. tip as required	3201016 s	on request
	Airless-spray gun - IBK T480 - PN500 - M16x1,5o IC60° incl. tip mounting 11/16" - incl. tip as required	3201013 s	
	Airless-spray gun - IBK HDP500 - PN500 - M16x1,5o IC60° incl. tip mounting 11/16" - incl. tip as required	3201018 s	
	Options on pages 55, 59, 60 Other versions on request		

Handle filters

Item	Item no. ¹	Price	
Screw in filter short - for handheld spray guns Packing unit 10 pcs. • 50µm - red • 140µm - yellow • 300µm - white	1018201 s 1018202 s 1018203 s		
Plug in filter long - for handheld spray guns and inline filters • 50µm - red • 140µm - yellow • 300µm - white	1018204 s 1018205 s 1018206 s	on request	

Bracket for spray guns

Item	Item no.	Price	
Bracket universal - for Airless- and Air-Combi spray guns	0004909	on request	
More options on pages 59, 60			

Airless-Automatic-Spray guns • Valves

With special hardened stainless steel parts	Type	DN	Material IN	Drain / Lubricant	Air IN	Stroke adjustment	Venting cylinder
	AA PN250	DN2	2x G1/4i	M5i	M5i	M8x0,5i	M5i
	Output material			Sealing		Item no.	Price
	<ul style="list-style-type: none">• 11/16"x16 UNo - tip nut• 11/16"x16 UNo - tip nut			Viton Viton extreme		3209001 3209048	on request
	<ul style="list-style-type: none">• M18x1o - tip nut• M18x1o - tip nut			Viton Viton extreme		3209101 3209104	
	<ul style="list-style-type: none">• 3/8"x24 UNFo			Viton		3209021	
	<ul style="list-style-type: none">• G3/8o• G3/8o			Viton Viton extreme		3209012 3209063	
	<ul style="list-style-type: none">• G1/4o IC60°• G1/4o IC60°			Viton Viton extreme		3209035 3209043	
	<ul style="list-style-type: none">• DN2 plug• DN2 plug• DN5 plug• DN5 plug			Viton Viton extreme Viton Viton extreme		3209009 3209042 3209065 3209064	
	Version with lubricant inspection glass, especially made for hardener and 2K material						
	<ul style="list-style-type: none">• 11/16"x16 UNo - tip nut• 11/16"x16 UNo - tip nut			Viton Viton extreme		3209055 3209056	
	<ul style="list-style-type: none">• M18x1o - tip nut• M18x1o - tip nut			Viton Viton extreme		3209052 3209053	
	<ul style="list-style-type: none">• DN2 plug• DN2 plug			Viton Viton extreme		3209050 3209051	
	* Stroke setting with scale opt. (p. 59)						
	AA-Spray gun PN250 - DN2 - with tube 300 (others on request) for inside painting - without tip (tips on p. 60)						3209047 3209062
<ul style="list-style-type: none">• Headunit 45°• Headunit 60°							

Sealing direct ahead of tip - no dripping

Airless-Automatic-Spray guns • Valves

Type	DN	Material IN	Drain / Lubricant	Air IN	Stroke adjustment	With special hardened stainless steel parts
AA PN250	DN5	2x G3/8i	G1/8i	G1/8i	M8x0,5i	
Output material			Sealing	Item no.	Price	 
<ul style="list-style-type: none">• G1/2o• G3/8 LN• G3/8 LN <ul style="list-style-type: none">• DN5 plug• DN5 plug Version with lubricant inspection glass, especially made for hardener and 2K material <ul style="list-style-type: none">• DN5 plug (no fig.)			Viton	3209034	on request	
			Viton Viton extreme	3209015 3209032		
			Viton Viton extreme	3209013 3209029		
			Viton extreme	3209038		

Type	DN	Material IN	Drain / lubricant	Air IN	Stroke adjustment	
AA PN160	DN9	2x G3/8i	G1/8i	G1/8i	M8x0,5i	
Output material			Sealing	Item no.	Price	
<ul style="list-style-type: none">• 11/16"x16 UNo• G3/8o• DN5 plug			Viton	3209025	on request	
			Viton	3209027		
			Viton	3209031		
All Viton versions also available in Viton extreme Options (p. 58, 59) Delivering without tip (p. 60) Other versions on request						

Distributor blocks

With using a double connector you can extend and combine our distributor blocks as required.



Example distributor block combination complete
PN250 - DN8 - 7x DN2 plug - G1/4i, consisting of
item no. 2000032, 2000030, 0009878, 0005816





Distributor block
in use with AA-spray guns
in 3/2-way valve function








Item	Item no.	Price
Distributor block complete - PN250 - stainless st. • DN8 - 3x DN2 plug - 1x G1/4i • DN10 - 3x DN5 plug - 1x G3/8i	2000032 2000044	on request
Distributor block complete - PN250 - stainless st. • DN8 - 5x DN2 plug - 1x G1/4i • DN10 - 5x DN5 plug - 1x G3/8i	2000030 2000035	
Distributor blocks complete including: Screw plug G1/4o DN2 Screw plug G3/8o DN5 Sealing ring Ø 14 x Ø 18 x 1,5 DN2 Sealing ring Ø 17 x Ø 22 x 1,5 DN5 Hexagon screw - DN2 plug - M4x40 Hexagon screw - DN5 plug - M5x50	0052009 0052025 0012077 0012066 2000014 0001847	
Double connector - without O-ring • PN250 - DN2 plug - G1/4o IC60° • PN250 - DN5 plug - G3/8o IC60°	0009878 0009883	
Blind plug - without O-ring • PN250 - DN2 plug • PN250 - DN5 plug	2000015 2000027	
O-ring • DN2 plug - Viton • DN2 plug - Viton extreme • DN5 plug - Viton • DN5 plug - Viton extreme	0005816 0005820 0005108 0005126	

Accessories

Item	Item no.	Price	
Stroke setting with scale 0,5 mm stroke per rotation - locking nut • For AA-spray guns / valves DN2 • For AA-spray guns / valves DN5 / DN9	3209350 3209351		
Adapter - M8x0,5o - G1/8i -self locking sealing plate - for all AA-spray guns	3209352		
Sealing plug - M8x0,5o - with ventilation - for all AA-spray guns / valves	3150030		
Threaded pin - M5 - for AA-spray guns / valves DN2	0001039		
O-ring - for air cylinder • For AA-spray guns / valves - DN2 • For AA-spray guns / valves - DN5 / DN9	0005092 0005822	on request	
Elbow - HP - 90° - fixed - DN6 - 2x G1/4o IC60° - for AA-spray guns / valves DN2	0009824		
Elbow - HP - 90° - fixed - DN8 - 2x G3/8o IC60° - für AA-spray guns / valves DN5 / DN9	0009893		
Lubricant inspection glass - 90° - G1/8 - 41 - for all AA-spray guns / valves	1007070		
Adjustable joint - 11/16" - complete - for airless spray guns	3209372		

Tips for handheld and automatic spray guns

	Item	Item no. ¹	Price
    	<p>The complete item number consists of: item no. spray angle drilling 393S + 4 + 07 e.g. (40°) (0,07 inch) Example of complete item number: 393Sxxx > 393S407 (all commercially available sizes)</p>		
	<p>Air-Combi tip for spray gun AC250/IBK4000 - with SAC pre atomizer - L 19,5 - gland Ø 13,35 - long version</p>	393Sxxx s	on request
	<p>Air-Combi tip for spray guns AC250/IBK4000/Optima2000 - with SAC pre atomizer - L 13,5 - gland Ø 13,35 - short version</p>	393Kxxx s	
	<p>Air-Combi tip for spray guns AC250/IBK5000/Optima2100 - with SAC pre atomizer - SK-version</p>	393Bxxx s	
	<p>Airless flat spray nozzle for IBK airless handheld- and AA-spray guns</p>	393Axxx s	
	<p>Reversible tip for airless spray gun T245 - tip size as required, see above</p>	393Txxx s	
	<p>Reversible tip for airless spray gun T480/HDP500 - tip size as required, see above</p>	395Txxx s	
	<p>Other versions on request Cleaning accessories on page 70</p>		


ADAPTERS CONNECTORS




Standard adapters

	Item	Item no. ¹	Price
	Outer thread - Outer thread Adapter LP - DN12 - stainless steel • M26x1,5o IC60° - G1/2o IC60° • G3/4o IC60° - UNF1o • M36x2o IC60° - G3/8o	0009891 0009901 s 3150006	
	Adapter LP - DN16 - stainless steel • M36x2o IC60° - M26x1,5o IC60° • M36x2o IC60° - M30x1,5o IC60° • M36x2o IC60° - G3/4o IC60° • M36x2o IC60° - G3/4 NPTo IC60°	0009811 0009812 0009813 0009829	
	Adapter LP - DN18 - stainless steel • M25x1o IC60° - G3/4o IC60°	3150012 s	
	Adapter LP - DN25 - stainless steel • G1¼o - M36x2o IC60° • G1¼o - M38x1,5o IC60°	0009106 0009107	on request
	Outer thread - Inner thread Adapter LP - DN20 - stainless steel • M36x2o IC60° - G3/4i • M36x2o IC60° - G1i • M36x2o IC60° - M28x1,5i • M36x2o IC60° - M30x1,5i • M36x2o IC60° - M38x1,5i	0009840 0009841 0009842 0009845 0009899	
	Adapter LP - stainless steel • M36x2o IC60° - G1/2i • M36x2o IC60° - M26x1,25i • M36x2o IC60° - M26x1,5i • M36x2o IC60° - M36x2i IC60°	0009839 0009843 0009844 0009870	
o = Outer thread i = Inner thread Other versions on request			







Double connectors

Item	Item no. ¹	Price	
Double connector HP - DN6 - stainless steel		on request	
• G1/4o IC60° - G1/4o IC60°	0009076		
• G1/4o IC60° - G3/8o IC60°	0009805		
• G1/4o IC60° - M16x1,5o IC60°	0009804		
• M22x1,5o IC60° - G1/4o IC60°	0009861		
Double connector HP - DN7 - stainless steel			
• G1/4o IC60° - M16x1,5o IC60°	0009096		
Double connector HP - DN8 - stainless steel			
• G3/8o IC60° - M16x1,5o IC60°	0009079		
• G3/8o IC60° - G3/8o IC60°	0009806		
• G3/8o IC60° - M22x1,5o IC60°	0009862		
• G1/2o IC60° - G1/4o IC60°	0009124 s		
• M16x1,5o IC60° - M16x1,5o IC60° - spanner w. 17	0009075		
• M16x1,5o IC60° - M16x1,5o IC60° - spanner w. 19	0009808		
• M16x1,5o IC60° - M16x1,5o IC60° - spanner w. 22	0009074		
• M16x1,5o IC60° - G1/4 NPSMo IC60°	0009078		
Double connector HP - DN9 - stainless steel			
• G3/8o IC60° - G1/2o IC60°	0009081		
Double connector HP - DN12 - stainless steel			
• G3/4 NPTο - M22x1,5o IC60°	0009877		
Other versions on request			

Reducers

Item	Item no. ¹	Price	
Reducer HP - DN4 - stainless steel • M16x1,5o IC60° - G1/4 SC	1007024	on request	
Reducer HP - DN6 - stainless steel			
• G1/4o IC24° TO8 - M16x1,5i SC	1007016		
• G1/4o IC24° TO8 - G3/8i SC	1007021		
• G1/4o IC60° - G1/4i	1007063 s		
• G3/8o IC24° TO10 - M16x1,5	1007017		
• G3/8o IC24° TO10 - G1/4i SC	1007020		
• G1/8o - G1/4i	1007061 s		
• M16x1,5o IC24° TO10 - G1/4i SC	1007014		
• M16x1,5o IC60° - G1/4 NPSi	1007095		
• M16x1,5o IC60° - M20x1,5i SC	1007018		
Reducer HP - DN8 - stainless steel			
• M16x1,5o IC24° TO10 - G3/8i SC	1007015		
• M18x1,5o - M16x1,5i	1007019		
Reducer HP - DN10 - stainless steel			
• M22x1,5o IC60° - M16x1,5i	1007037		
Reducer HP - stainless steel			
• M36x2o - G3/4i	1007042		
Other versions on request			

Double connectors • Adapters adjustable

	Item	Item no. ¹	Price
	Double connector HP - DN8 - adjustable locking nut - stainless steel • M22x1,5 IC60° - M16x1,5o IC60° - 53 • M22x1,5 IC60° - G3/8o IC60° - 53	1007005 1007009	
	• M16x1,5o IC60° - M16x1,5o IC60° - 75	1007803	
	• M16x1,5o IC60° - M16x1,5o IC60° - 75 lateral connection G3/8i • M16x1,5o IC60° - M16x1,5o IC60° - 75 lateral connection G3/8i - G1/4i	3142390 3142391 s	
	Adapter HP - adjustable SN - stainless steel • DN5 - G1/4o IC60° - SN G1/4 SC60° • DN5 - G1/4o IC60° - SN G3/8 SC60° • DN5 - G3/8o IC60° - SN G1/4 SC60° • DN8 - G3/8o IC60° - SN G3/8 SC60° • DN8 - G1/2o IC60° - SN G3/8 SC60° • DN11 - G1/2o IC60° - SN G1/2 SC60°	0009895 s 0009937 s 0009916 s 0009894 s 0009902 s 0009939 s	
	Adapter HD - 90° - adjustable SN - stainless steel • DN6 - G1/4o IC60° - SN G1/4 SC60° • DN8 - G3/8o IC60° - SN G3/8 SC60°	0009867 s 0009873 s	
	Adapter HD - 90° - rigid - stainless steel • DN6 - G1/4o IC60° - G1/4o IC60° • DN8 - G3/8o IC60° - G3/8o IC60°	0009824 s 0009893 s	
	Other versions on request		

on request

SWIVEL JOINTS



Ball bearing swivel joints

	Item	Item no. ¹	Price
	Swivel joint - PN350 - DN4 - ball bearing mounted - stainless steel hose connection - spray gun connection <ul style="list-style-type: none"> • M16x1,5o IC60° - M14x1,0o • M16x1,5o IC60° - M13x1,0o • M16x1,5o IC60° - G3/8i • G1/4o IC60° - M14x1,0o • G1/4o IC60° - SN G1/4 • G1/4o IC60° - G1/4o • G1/4o IC60° - G1/4i • G1/4o IC60° - SN G1/4 NPSM 	1030050 1030051 1030076 1030052 1030073 1030075 1030077 1030099	on request
	<ul style="list-style-type: none"> • G1/4 NPSMo IC60° - M14x1,0 • G1/4 NPSMo IC60° - SN G1/4 NPSM SC60° • G1/4 NPSMo IC60° - G1/4 NPSMo • G1/4 NPSMo IC60° - G1/4 NPSMi 	1030093 1030085 1030091 1030092	
	Swivel joint - PN350 - DN6 - double ball bearing mounted - stainless steel <ul style="list-style-type: none"> • G3/8o IC60° - G3/8o 	1030107	
	Swivel joint - PN160 - DN25 - double ball bearing mounted - stainless steel (no fig.) <ul style="list-style-type: none"> • G1o - G1o 	1030180 s	
	Other versions on request		

HOSES



HP-hoses • LP-hoses

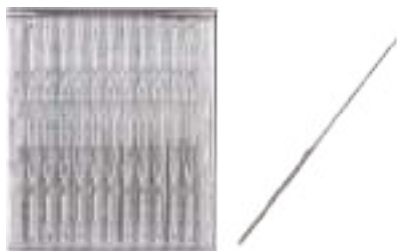

	Item	Item no. ¹	Price
	HP-hose - textile - sealing cone - stainless steel		
	• PN260 - DN3 - 7,5m - 2x SN G1/4 NPS SC	2300859 s	
	• PN260 - DN4 - 5,0m - 2x SN G1/4 SC	2300857 s	
	• PN260 - DN4 - 7,5m - 2x SN M16x1,5 SC	2300801 s	
	• PN260 - DN5 - 7,5m - 2x SN G1/4 SC	2300821 s	
	• PN260 - DN6 - 5,0m - 2x SN G1/4 SC	2300853 s	
	• PN260 - DN6 - 5,0m - 2x SN G3/8 SC	2300854 s	
	• PN420 - DN10 - 10,0m - 2x SN M16x1,5 SC	2300829 s	
	Twin hose - textile - sealing cone - stainless steel		
	PN270/10 - DN4/6		
	• 7,5m - 2x SN M16x1,5 SC - 2x SN G1/4 SC	2300806 s	
	• 15,0m - 2x SN M16x1,5 SC - 2x SN G1/4 SC	2300807 s	
	• 20,0m - 2x SN M16x1,5 SC - 2x SN G1/4 SC	2300805 s	
	• 7,5m - 2x SN G1/4 NPS SC - 2x SN G1/4 SC	2300889 s	
	Return hose		
	• PN260 - DN8 - 1,0m - SN G3/8 SC - kink protection	0036801 s	
	• PN20 - DN9 - 1,0m - SN G3/8 SC	0036804 s	
	Return hose - Spray-Pack		
	• PN20 - DN9 - 0,87m - SN G3/8 SC - 180° elbow	0036802 s	
	Other versions on request		

on
request

CLEANING MAINTENANCE



Cleaning • Maintenance

	Item	Item no. ¹	Price
	Tip cleaning box , 11 pieces, flat brush, cleaning needles, circular brushes, special fluid, functional window box	0073812 s	on request
	Tip cleaning flat brush plastic	0073811 s	
	Tip cleaning needles , 12 pieces, size 10, plastic box	0073801 s	
	Flushing valve - PN250 - DN10 - 3x G3/8i - stainless steel For easy switching from spraying to cleaning, compact design, double sided pressure while spraying with several spray guns Options: Actuator - pneumatic, single acting with magnetic valve - for flushing valve - PN250 - DN10 - 3x G3/8i (no fig.) Actuator - pneumatic, double acting with end position feedback - for flushing valve - PN250 - DN10 - 3x G3/8i (no fig.)	1019900 s 1019901 s 1019902 s	
	Anti-freeze lubricant for air driven motors (no fig.) • 1000 ml Lubricant for piston pumps • 250 ml • 5000 ml (canister)	0999805 s 0999801 s 0999803 s	
Other versions on request			

Our services are an essential part of our customer satisfaction.

**Excellent
accessibility**

**Just in time
spare parts
delivery**

**Solution focused
support**



**Short
response time**

**Product
trainings**

**Repairs from
our distributors**

Combine whatever you want!

With our modular system we are able to offer to you exactly the spray system you need. Another advantage is, that you can change or upgrade nearly every single part of the system. Giving you greater flexibility at lower costs, if you want to upgrade your spray system. You can receive perfect support from our specialist dealers and our direct support hotline.



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STAINLESS
STEEL **VA**



Spray-Packs

Item	Item no. ¹	Price	
Spray-Pack consisting of: <ul style="list-style-type: none"> • Piston pump (incl. wall bracket, lubricant) • Double air regulator 0 - 10 bar • Suction cup 6L - plastic • Safety plate, hose and accessories 			
• Spray-Pack 12-50	4301250		
• Spray-Pack 20-35	4302035		
• Spray-Pack 20-50	4302050		
• Spray-Pack 30-20	4303020		
• Spray-Pack 30-35	4303035		
• Spray-Pack 30-50	4303050		
• Spray-Pack 40-20	4304020		
• Spray-Pack 40-35	4304035		
• Spray-Pack 45-50	4304550		
• Spray-Pack 75-50	4307550		
• Spray-Pack 30-80	4303080		
• Spray-Pack 33-110	4333110		
Options for Spray-Packs: <ul style="list-style-type: none"> • Trolley „Standard“ • Suction cup 6L - stainless steel • Suction cup 6L - incl. agitator type AR 0,75Nm - 0,35kW • Check valve for suction cup 6L, 25L and 30L • Return hose PN20 - DN9 <ul style="list-style-type: none"> • 0,87m - SN G3/8 SC - 180° elbow • Twin hose - textile - PN270/10 - DN4/6 - stainless steel <ul style="list-style-type: none"> • 7,5m - 2x SN M16x1,5 SC - 2x SN G1/4 SC • 15,0m - 2x SN M16x1,5 SC - 2x SN G1/4 SC • HP-hose PN 260 - DN5 <ul style="list-style-type: none"> • 7,5m - 2x SN G1/4 SC • HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out* • HP-filter insert - Ø 27 - 114 - 40 up to 530 µm* • Inline filter PN250 - M16x1,5o IC60° - lateral conn. G1/4i <ul style="list-style-type: none"> • Item no. 3130520 with swivel joint • Item no. 3130520 with ball valve • Plug in filter long for inline filter - 50 up to 300 µm* 	2005018 s 3141802 s 3141816 s 1028010 s 0036802 s 2300806 s 2300807 s 2300821 s page 47 page 48 3130520 s 3130540 s 3130560 s page 46	on request	
Special options for Spray-Packs 30-80 and 33-110: <ul style="list-style-type: none"> • Trolley type 630 - lockable steering rollers (p. 20) • Suction cup 25L - stainless steel • Suction cup 30L - plastic 	2005060 s 3141829 s 3141823 s		
For all Spray-Packs usable airless- and air-combi-spray guns (p. 54) and tips (p. 60)			
* as required			

Double membrane pumps

	Item	Item no. ¹	Price
	Double membrane pump corrosion-resistant version, • Pressure ratio (i) 1:1 • Material pressure Pmax 8 bar • Fluid output (Q) 24 l/min • Input / output connection G1/2i • Air section = Aluminium / Bronze • Material section = Stainless steel / PTFE / PP Delivery scope: Pump, control valve, manual	7000200 s	on request
	Double membrane pump • Pressure ratio (i) 1:1 • Material pressure Pmax 8 bar • Fluid output (Q) 24 l/min • Input / output connection G1/2i • Air section = Aluminium / Bronze • Material section = Aluminium / PTFE / PP Delivery scope: Pump, control valve, manual	7000100 s	

Barrel pumps

	Item	Item no. ¹	Price
	Barrel pump - stainless steel - EPDM for G2 - i = 1:1 - G3/4 - 8 bar - 35 l/min for max. 200L container - incl. barrel screw conn.	4702040 s	
	Barrel pump - stainless steel - EPDM for G2 - i = 3:1 - G1/2 - 24 bar - 24 l/min for max. 200L container - incl. barrel screw conn.	4702041 s	
	Barrel pump - steel - NBR for G2 - i = 5:1 - G1/2 - 40 bar - 15 l/min for max. 60L container - incl. barrel screw conn.	4702035 s	on request
	Barrel screw connection - G2 - PP	4702036 s	
	Other versions on request		

B BASIC LINE

- Low material volume
- Small series finishing
- Fast change of material
- Airless or Air-Combi



30-20

IBK price
advantage

S SPRAY-PACK LINE

- Optimized material consumption
- Reduced cleaning fluid needed
- Direct filling with suction cup
- Airless or Air-Combi



40-35

Approved
IBK quality

A ADVANCE LINE

- Medium material volume
- Up to 30L material container
- Integrated elevator, manual
- Airless or Air-Combi



30-50

45-80



MASTER LINE

- Medium to high material volume
- Pneumatic elevator, easy material changing
- ECO-LINE agitator, 85% energy saving
- Airless or Air-Combi

Ready for
use systems

75-160



HEAVY LINE

- High material volume
- High pressure application
- High viscosity
- Airless spray system

Perfectly
configured

63-320



EX EXTREME LINE

- Mobile system for massive corrosion protection e.g. offshore, steel- and machine-manufacturing
- Airless spray system

Basic Line Airless



B BASIC LINE A 30-20

Consisting of:

- Piston pump 30-20 incl. wall bracket and lubricant
- Air regulator - manometer - 0 up to 10 bar - 7,2 plug - G3/8o
- Inline filter PN250 - 2x M16x1,5o - lateral connection G1/4i * (p. 46)
- Plug in filter long - 50 up to 300µm * (p. 46)
- Suction tube Ø 22 - 420 - SN M36x2 SC60° - SF * (p. 25)
- HP-hose PN260 - DN4 - 7,5m - 2x SN M16x1,5 SC * (p. 68)
- Airless spray gun IBK T245 - PN250 - incl. tip holder * (p. 54)
- Reversible tip * (p. 60)
- Bracket „Light version“ - P20 up to P50

* as required



Item no.

Price

8003020

on request

Basic Line Air-Combi



B BASIC LINE AC 30-20

Consisting of:

- Piston pump 30-20 incl. wall bracket and lubricant
- Twin air regulator - 2 manometers - 10 bar - 7,2 plug - G3/8o - G1/4o IC60°
- Inline filter PN250 - 2x M16x1,5o - lateral connection G1/4i * (p. 46)
- Plug in filter long - 50 up to 300µm * (p. 46)
- Suction tube Ø 22 - 420 - SN M36x2 SC60° - SF * (p. 25)
- Twin hose PN270/10 - DN4/6 - 7,5m - 2x SN M16x1,5 SC / G1/4 SC * (p. 68)
- Air-Combi spray gun IBK 5000 - PN250 - swivel joint - filter short - connections * (p. 54)
- Air-Combi tip SAC * (p. 60)
- Bracket „Light version“ - P20 up to P50

* as required



Item no.

Price

8013020

on request

Spray-Pack Line Airless

SPRAY-PACK S LINE A 40-35

Consisting of:

- Spray-Pack 40-35
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530 µm * (p. 48)
- HP-hose PN 260 - DN4 - 7,5m - 2x SN M16x1,5 SC * (p. 68)
- Return hose PN20 - DN9 - 0,87m - SN G3/8 SC - 180° elbow
- Airless spray gun IBK T245 - PN250 - incl. tip holder * (p. 54)
- Reversible tip * (p. 60)
- Trolley „Standard“

* as required



Item no.

Price

8104035

on request



Spray-Pack Line Air-Combi

SPRAY-PACK S LINE AC 40-35

Consisting of:

- Spray-Pack 40-35
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530 µm * (p. 48)
- Twin hose PN 270/10 - DN4/6 - 7,5m - 2x SN M16x1,5 SC / G1/4 SC * (p. 68)
- Return hose PN20 - DN9 - 0,87m - SN G3/8 SC - 180° elbow
- Air-Combi spray gun IBK 5000 - PN250 - swivel joint - filter short - connections * (p. 54)
- Air-Combi tip SAC * (p. 60)
- Trolley „Standard“

* as required



Item no.

Price

8114035

on request



Advance Line Airless



ADVANCE ALINE A 30-50

Consisting of:

- Piston pump 30-50 incl. wall bracket and lubricant
- Air regulator - manometer - 0 up to 10 bar - 7,2 plug - G3/8o
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530µm * (p. 48)
- Suction tube Ø 22 - 420 - SN M36x2 SC60° - SF * (p. 25)
- HP-hose PN260 - DN4 - 7,5m - 2x SN M16x1,5 SC * (p. 68)
- Airless spray gun IBK T245 - PN250 - incl. tip holder * (p. 54)
- Reversible tip TR93R * (p. 60)
- Manual elevator - mobile - 25kg - 480 stroke

* as required



Item no.

Price

8203050

on request

Advance Line Air-Combi



ADVANCE ALINE AC 30-50

Consisting of:

- Piston pump 30-50 incl. wall bracket and lubricant
- Twin air regulator - 2 manometers - 10 bar - 7,2 plug - G3/8o - G1/4o IC60°
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530µm * (p. 48)
- Suction tube Ø 22 - 420 - SN M36x2 SC60° - SF * (p. 25)
- Twin hose PN270/10 - DN4/6 - 7,5m - 2x SN M16x1,5 SC / G1/4 SC * (p. 68)
- Air-Combi spray gun IBK 5000 - PN250 - swivel joint - filter short - connections * (p. 54)
- Air-Combi tip SAC * (p. 60)
- Manual elevator - mobile - 25kg - 480 stroke

* as required



Item no.

Price

8213050

on request

Master Line Airless

MASTER LINE A 45-80

Consisting of:

- Piston pump 45-80 incl. wall bracket and lubricant
- Air regulator - manometer - 0 up to 10 bar - 7,2 plug - G3/8o
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530 µm * (p. 48)
- Suction tube Ø 22 - 420 - SN M36x2 SC60° - SF * (p. 46)
- HP-hose PN 260 - DN4 - 7,5m - 2x SN M16x1,5 SC * (p. 68)
- Airless spray gun IBK T245 - PN250 - incl. tip holder * (p. 54)
- Reversible tip TR93R * (p. 60)
- Container lid 30L - foldable - Ø 350 - 80 - Ø 55 - Ø 28,5 - G3/8i - mounting
- ECO-Line agitator type 3Nm, Ø 14 - Ø 16, Ø 16 - 300, VS Ø 125 - Ø 16 CW - Ø 80 - HN Ø 100 - 4x M5
- Mounting plate P20 up to P110 - container lid
- Pneumatic elevator incl. safety control - mobile - 50kg - 425 stroke

* as required



Item no.

Price

8304580

on request



Master Line Air-Combi

MASTER LINE AC 45-80

Consisting of:

- Piston pump 45-80 incl. wall bracket and lubricant
- Twin air regulator - 2 manometers - 10 bar - 7,2 plug - G3/8o - G1/4o IC
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530 µm * (p. 48)
- Suction tube Ø 22 - 420 - SN M36x2 SC60° - SF * (p. 46)
- Twin hose PN 270/10 - DN4/6 - 7,5m - 2x SN M16x1,5 SC / G1/4 SC * (p. 68)
- Air-Combi spray gun IBK 5000 - PN250 - swivel joint - filter short - connections * (p. 54)
- Air-Combi tip SAC * (p. 60)
- Container lid 30L - foldable - Ø 350 - 80 - Ø 55 - Ø 28,5 - G3/8i - mounting
- ECO-Line agitator type 3Nm, Ø 14 - Ø 16, Ø 16 - 300, VS Ø 125 - Ø 16 CW - Ø 80 - HN Ø 100 - 4x M5
- Mounting plate P20 up to P110 - container lid
- Pneumatic elevator incl. safety control - mobile - 50kg - 425 stroke

* as required



Item no.

Price

8314580

on request



Heavy Line Airless



HEAVY LINE A 75-160

Consisting of:

- Piston pump 75-160 incl. wall bracket and lubricant
- Air regulator - manometer - 0 up to 12 bar - 2x G1i
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530µm * (p. 48)
- Suction hose DN25 - 1,7m - SN M36x2 SC60° - 90° - 900 - 90° - SF * (p. 26)
- HP-hose PN420 - DN10 - 10m - 2x SN M16x1,5 SC * (p. 68)
- Airless spray gun IBK T480 - PN500 - incl. tip holder * (p. 54)
- 11/16" Reversible tip PN500 * (p. 60)
- Trolley „Type 630"

* as required



Item no.

Price

8475160

on request



Extreme Line Airless

EX EXTREME LINE A 63-320

Consisting of:

- Piston pump 63-320 incl. wall bracket and lubricant
- Air regulator - manometer - 0 up to 12 bar - 2x G1i
- HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out * (p. 47)
- Filter insert Ø 27 - 114 - 40 up to 530µm * (p. 48)
- Suction hose DN25 - 1,7m - SN M36x2 SC60° - 90° - 900 - 90° - SF * (p. 26)
- HP-hose PN420 - DN10 - 10m - 2x SN M16x1,5 SC * (p. 68)
- Airless spray gun IBK T480 - PN500 - incl. tip holder * (p. 54)
- Reversible tip TR93R * (p. 60)
- Trolley „Type 630“

* as required

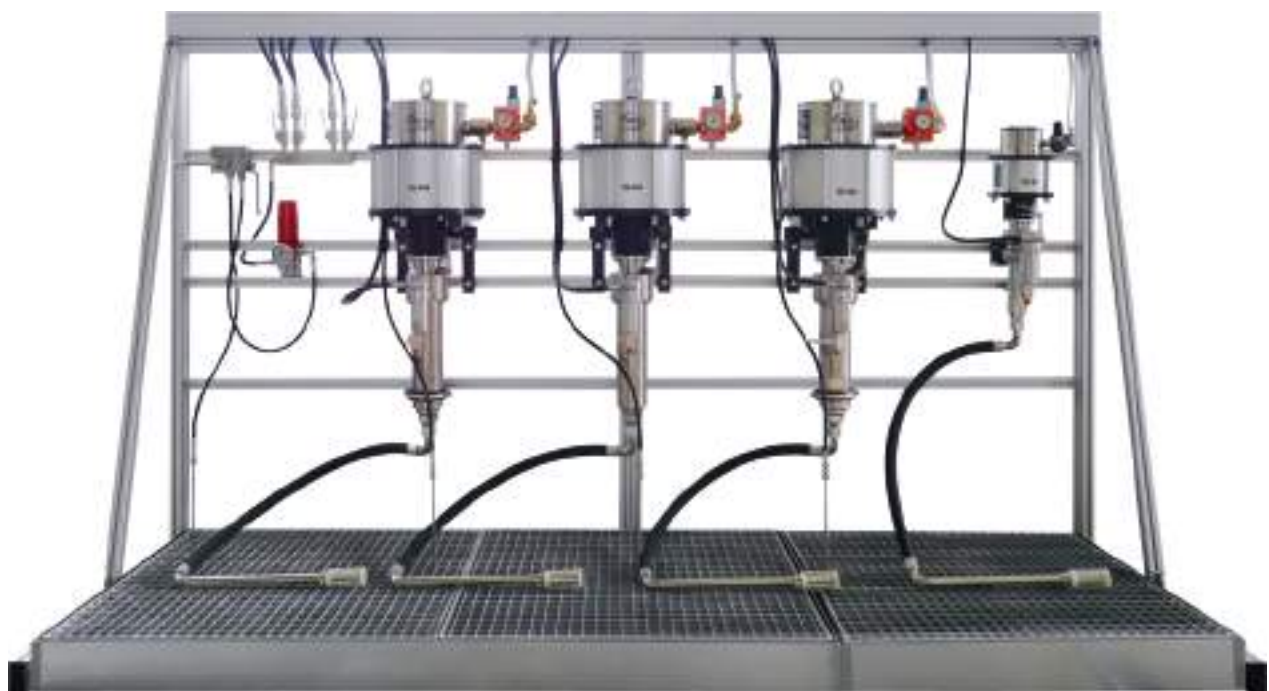
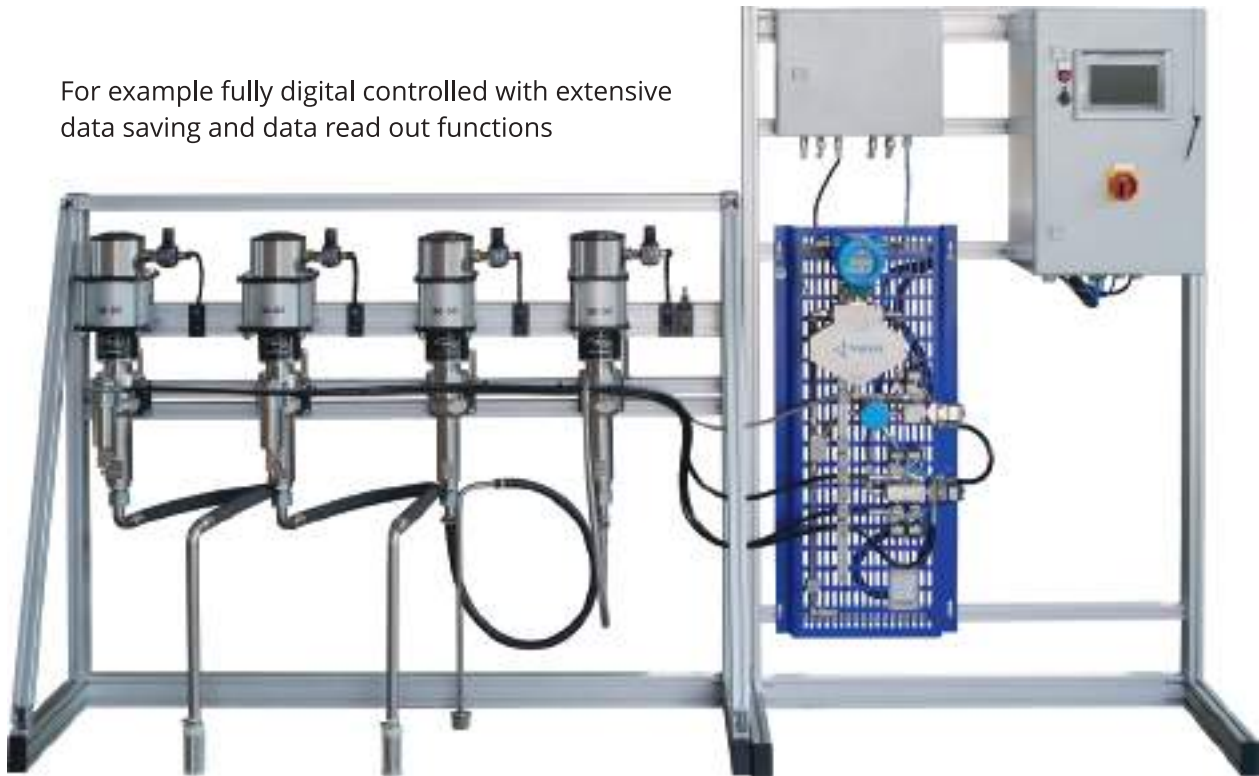


Item no.	Price
8563320	on request



Individual concepts for 2K/3K spray systems for complex requirements.
We can gladly advise you about the possibilities for your business.

For example fully digital controlled with extensive
data saving and data read out functions





Marine & Offshore

Certificate number: SMS.W.II/2T643/03/C.0

www.veristar.com

RECOGNITION FOR BV MODE II SCHEME

Ingenieur-Büro Kötter GmbH
Sprockhövel - GERMANY

Summary of the range of the recognition which is detailed in the subsequent page(s):

Production of turning, milling and laser cutting parts from bars and plates.
Material: Carbon-, low alloy, alloy, stainless steel, copper, bronze
and special alloy.

This certificate is issued to attest that Bureau Veritas Marine & Offshore has performed, at the above company's request and in compliance with the requirements of NR320, a satisfactory assessment of the manufacturing facilities and associated quality procedures related to the range of the recognition.

This certificate will expire on: 22 Aug 2024

For BUREAU VERITAS,
ATBV ESSEN, on 23 Feb 2021,
Joachim Altmeyer




This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

The electronic version is available at: <http://www.veristamb.com/veristamb.jsp/viewPublicPdfRecognition.jsp?id=ddc0lttjen>

BV Mod. Ad.E 807 June 2017

This certificate consists of 2 page(s)

1. General information

All our deliveries, services and offers are based exclusively on these terms and conditions. They also apply to all future contracts, orders and other services, even if they are not explicitly agreed anew. Deviating terms – also in other general terms and conditions – only apply if they are legally mandatory or have been explicitly agreed with us. Any objection by our contracting partner in reference to their own terms and conditions is hereby refuted.

2. Offer, order and contract conclusion

- 2.1 We are bound to our offers for 2 weeks, unless a different period is stated or the offer is indicated as "non-binding".
- 2.2 Spoken or telephone orders, agreements, addendums, amendments and/or subsidiary agreements are only valid if confirmed in writing.
- 2.3 The contract content is in the following order: (1) the content of an individual contract signed by both contracting parties, (2) the spoken agreements confirmed in writing made during or before contract conclusion, (3) our written order confirmation, (4) our offer/order letter with all documents (e.g. service descriptions, drawings, sketches), (5) these general contract conditions, (6) the specifications in our latest sales documents regarding material descriptions, raw materials, aids, equipment, production processes etc.
- 2.4 Our stated measurements and specification descriptions are binding. Later changes entitle us to extend the delivery periods accordingly and to request additional recompense for any extra costs incurred by the changes.

3. Prices

Our prices are fixed prices. Freight, packaging and freight insurance premiums are additional. If the VAT rate changes, we are entitled to adjust the price accordingly.

4. Delivery and services

- 4.1 Delivery periods or schedules that are not explicitly stated as binding or confirmed are approximate periods and schedules. Binding/fixed schedules are extended appropriately under the conditions of clause 2.4.
- 4.2 If we cannot perform on time for reasons for which we are not responsible, we are free from our fulfilment obligations for as long as these circumstances last. This applies in particular for faulty supplies of raw materials, aids and equipment, machine damage, operational or transport disruptions, force majeure, strikes and official measures. The delivery periods are extended accordingly, unless a later delivery is not feasible for our contracting partner or they entitle us to withdraw from the contract.

5. Payments

- 5.1 Our invoices are due for payment within 30 days (net without deductions), for payments within 8 days from the invoice date a 2% discount can be deducted. Any supplementary transaction charges are borne by the payer.
- 5.2 As from the due date, the amount in arrears shall be charged with standard bank interest.
- 5.3 It is only possible to offset against our claims or for the right of retention to be exerted in case of undisputed or legally confirmed counterclaims.

6. Deliveries

- 6.1 If the contractor has taken over the shipment (obligation to send), the risk of coincidental damage or destruction passes over to the contractee as soon as the delivery leaves the plant/warehouse, even if freight paid delivery is agreed.
- 6.2 If delivery items cannot be sent or not in time after manufacturing due to circumstances for which the contractee is responsible, the risk of coincidental damage or destruction passes over to the contractee from the point in time when the notice of dispatch readiness was sent.
- 6.3 With the arrival of the delivery vehicle at the destination and readiness for unloading, the shipment duty of the contractor is fulfilled; the goods are unloaded and stored at the expense and risk of the contractee.

7. Reservation of title

- 7.1 Supplied goods remain our property until they are paid for in full – for deliveries to fully-qualified traders until the fulfilment of all obligations pertaining to the business relationship. If the goods are resold in line with proper business management, the following extended reservation of title applies: with the resale, our contractee assigns all claims including all claims from their extended reservation of title towards their

customers/buyers to us. We accept this assignment.

- 7.2 In case of payment arrears, we are entitled to demand the return of the goods. If the contractee does not return the goods to us within a reasonable deadline, we are entitled to seize the goods and to access the warehouse or other premises of the contractee. The same applies if the contractee interferes impermissibly with the goods supplied under reservation of title and especially does not sell them through legitimate business channels.
- 7.3 The contractee is obliged not to dispose elsewhere of the assigned claims – including through the extended reservation of title. In case of seizures, confiscations or other disposals/access by third parties regarding the supplied goods or the assigned claims, the contractor must inform us immediately.

8. Obligation to inspect and give notice of defects

- 8.1 The contractee shall inspect the goods supplied by us as soon as possible after delivery
 - 8.1.1 and give immediate written notice of evident defects and transport damage, at the latest within a limitation period of 3 working days
 - 8.1.2 as well as notify concealed defects in writing within the limitation period.
- 8.2 Before the contractee process the supplied/manufactured goods further, especially installs them in other products, they must test a suitable number of items as to whether they conform to the properties agreed in the contract and, in case there is any doubt, inform us immediately in writing. We must be given the opportunity to check the test result in order to take suitable measures. The purpose is to prevent consequential damages and/or product liability claims from customers or the customers of contractee customers.
- 8.3 If the supplied goods or those in which the supplied goods are installed are to be exported abroad – especially outside of the EU – the obligation to inspect and give notice of defects of the contractee also extends to all properties and regulations that could trigger product liability abroad.
- 8.4 After expiry of the limitation period of 6 months, notification of defects is excluded.

9. Warranty

- 9.1 We offer a warranty through repair or a replacement, at our discretion. If we fail to provide a repair or replacement, the contractee can request the annulment of the contract.
- 9.2 Further claims, especially damage compensation due to non-fulfilment or consequential damages, are excluded, unless they are caused by the intent or gross negligence of the contractor.
- 9.3 Consequential damages are excluded in particular if the contractee processes supplied parts further or has installed them in other machines/products without checking beforehand whether the supplied items are suitable to be installed/processed further or have the properties set out in the contract, or without informing us in case of doubt, cf. clause 8.3.
- 9.4 We are entitled to refuse any warranty or damage compensation claims if the contractee or third parties have modified the supplied items of their own accord, repaired them or otherwise interfered with them. This does not apply if we have not met our obligations for repair or replacement after expiry of a suitable deadline.
- 9.5 If operating instructions are supplied, the warranty conditions stated therein apply.

10. Indemnity against liability

In our internal relationship, the contractee indemnifies us as the contractor against any third-party claims, also and especially damage compensation claims by end users or customers regarding the supplied, resold and/or installed products in relation to product liability. This also applies to consequential damages that a customer of the contractee or a customer of a customer of the contractee claims.

11. Severability clause

If individual clauses are or become invalid, this does not affect the validity of the remaining clauses. The General Terms and Conditions of the company Ingenieur-Büro Kotter GmbH otherwise remain in effect and the invalid clause is to be replaced with a permissible clause that comes the closest to the purpose of the contract.

12. Place of fulfilment, place of jurisdiction

- 12.1 The place of fulfilment is 45549 Sprockhövel.
- 12.2 The place of jurisdiction, depending on the dispute, is the District Court Hattingen/Regional Court Essen. The law of the Federal Republic of Germany applies.

Measurements	All sizes without size indication in mm		
	L	=	Length
	W	=	Width
	H	=	Height
Thread shortcuts	i	=	Inner / female thread (after measurement)
	o	=	Outer / male thread (after measurement)
	IC	=	Inner cone (after measurements, declaration in angle °)
	SC	=	Sealing cone (after measurement, declaration in angle °)
	SN	=	Swivel nut (ahead measurement)
AA-Spray guns • Valves	LN	=	Locking nut / back nut
	NN	=	Nozzle nut (socket for nozzle)
Agitators	ID	=	Insert diameter (for foldable stirring elements)
	AB	=	Agitator blade angled
	AD	=	Agitator disc
	ADF	=	Agitator disc foldable
	SP	=	Stirring paddle
	SPG	=	Stirring paddle with guard
	VS	=	Vortex spiral
	VSG	=	Vortex spiral with guard
Terms	BV	=	Ball valve
	CCW	=	Counter clockwise (view: motor > stirring element)
	CV	=	Check valve
	CW	=	Clockwise (view: motor > stirring element)
	DM	=	Diameter (in mm)
	GLY	=	Glycerin
	HM	=	Hardened metal
	HN	=	Hole pattern
	HP	=	High pressure (standard max. 250bar)
	LP	=	Low pressure (standard max. 20bar)
	NP	=	Nominal pressure (in bar)
	OP	=	Opening pressure (in bar)
	SF	=	Suction filter (filter grade in µm or mesh)
	TO	=	Tube - outer diameter
General marks	conn.	=	connection
	incl.	=	inclusive
	no fig.	=	without picture